

ENJOY THE **DIFFERENCE**



Hydraulic Hose & Tubing Processing Equipment
GENERAL CATALOGUE

V. 2020-05-01 USA

ENJOY THE **DIFFERENCE**

People, passion and solutions are the strong features of O+P.

For more than 40 years we have been producing equipment for hydraulic pipelines, offering customized solutions gained from research, precision and quality

Wideness of range, development and innovation make O+P a unique, young and dynamic brand.

This is **Enjoy the difference**.

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NEW ES4 ELECTRONIC CONTROL FOR V-SERIES CRIMPERS

HOSE PROCESSING EQUIPMENT

Technology, innovation and evolution, the new ES4 electronic control installed on all our V-series crimping machines grants excellent performance and the highest precision during the whole working process by enabling the implementation of any required customization. A simple and intuitive software, supported by a new touch screen colour display, allows even less experienced operators to quickly learn how to use the machine after a few uses.

MAIN FEATURES

- Colour (16 million) 7" touch screen TFT display (resolution 800x480 pixel);
- · 3 cycles: manual, semiautomatic and automatic;
- · Settable crimping and opening diameter;
- Crimping diameter correction;
- · Settable crimping time;
- · Single/double cycle stroke counter;
- · Metric/imperial (mm/inches) converter;
- Storage and recall of 1000 alphanumeric codes containing crimping parameters;
- USB for data storage from ES4 to PC and vice versa;
- Technical service warning for ordinary and extraordinary maintenance of the machine (set by O+P Srl);
- · "Standby" energy saving mode.
- Crimping through pressure control allows to set the crimping pressure.
- Quality check The crimping process succeeds through a combined control of preset diameter and pressure parameters.



OPTIONAL



Crimping speed control system - designed to perform volume crimping of very high pressure hoses, where a very slow crimping speed is required in order to grant maximum hose safety and enhanced crimping results.



Multistep - possibility to set and store up to 25 steps with different crimping diameters.



BARCODE - creation and recall of previously entered recipes by matching them to a BARCODE. The BARCODE reader is provided with the kit.



CAMERA - installed on the rear side of the machine, it allows to visualize the whole processing phase through a TFT 8" monitor (provided with the kit) positioned on the front side of the machine. The CAMERA comes complete with LED light which enables a better lighting during the crimping process.



Connection from ES4 to PC through Ethernet LAN port or WIFI - allows to display the ES4 panel of the machine on a PC for creating or editing recipes. Two types of control are available upon request:



- machine control from PC by means of a software to be installed: no possibility to use the crimping machine in the meantime;
- machine control from PC by means of a hardware key to be installed: possibility to use the crimping machine in the meantime.

ES3 ELECTRONIC CONTROL

HOSE PROCESSING EQUIPMENT

The ES3 electronic control ensures supreme and risk-free performance.

Even more technologically advanced and easy to use, the electronic control of our ES-series crimping machines grants excellent performance and the highest precision during the whole working process.

A simple and intuitive software, supported by a touch screen colour display, allows even less experienced operators to quickly learn how to use the machine after a few uses.

MAIN FEATURES

- · 3 cycles: manual, semiautomatic and automatic;
- 5.7" touch screen display with 320x240 pixel resolution and 262.000 colours;
- · Settable crimping diameter;
- · Settable opening diameter;
- · Crimping diameter correction;
- · Settable crimping time;
- · Storage and recall of 200 alphanumeric codes containing the crimping parameters;
- · Total and partial stroke counter;
- Codes archive;
- Mm and inches version.



OPTIONAL



Crimping through pressure control - allows to set the crimping pressure.



Crimping speed control system - designed to perform volume crimping of very high pressure hoses, where a very slow crimping speed is required in order to grant maximum hose safety and enhanced crimping results.



USB port for pen drive connection for data storage from ES3 to PC. Data transfer through USB port (it enables data transfer through a standard USB flash drive from the memory of one ES3 electronic board to another, without any need to re-set them on a new crimping machine).



Quality check - The crimping process succeeds through a combined control of preset diameter and pressure parameters.



Multistep - possibility to set up to 5 different diameters.



EL ELECTROMECHANICAL CONTROL

HOSE PROCESSING EQUIPMENT

The EL electromechanical control includes 2 new controllers which allow to set the crimping and reopening time, so as to optimize the production cycle. The crimping diameter is set by means of the vernier dial.



MAIN FEATURES

- On/off button;
- Emergency button;
- · Close button;
- Open button;
- Reopening adjustment after crimping;
- Crimping time adjustment;
- · LED engine overheated;
- LED limit-switch proximity damaged;
- LED diameter achieved.

IN-DEPTH INSIGHT

HOSE PROCESSING EQUIPMENT

Hose crimpers use different sets of dies to process different hose diameters. Manual change may therefore result in a waste of valuable time for the operator.

The O+P quick change tool allows to replace the complete set of dies through a single and easy operation thus avoiding the removal of one die at a time.

The peculiarity of this patented system is represented by a centering guide which enables an accurate positioning of the dies into the crimping head.

Such method makes the operation extremely quicker and easier without any risk for the operator and the machine.

As a matter of fact, an incorrect positioning of the dies segments can damage the masterdies and the dies as well, causing an interruption of the working cycle and consequent high reparation costs.







CLEANING AND MAINTENANCE KIT

SPEND A LITTLE BIT MORE TODAY TO SAVE MUCH MORE IN THE FUTURE

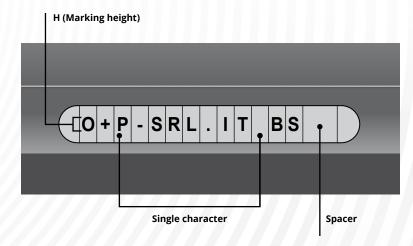
The life of your crimping machine can be now extended thanks to the Cleaning and Maintenance Kit that O+P offers to the owners of our H144, H135, H130 crimpers. This simple and inexpensive system provides for the proper maintenance of the mechanical components and seals, granting a longer working life of the machine and helping to avoid the burdensome and expensive costs of an extraordinary maintenance. This unique product is characterized by both quick and easy use and ensures the perfect cleaning of the "crimping head" in less than 30 minutes, with no need for disassembly.

THE KIT COMES COMPLETE WITH:

- SOLVENT
- SPRAY GUN WITH RESERVOIR
- CONNECTION HOSE
- WEDGES
- TOOL



They allow the marking of the ferrule during the crimping operation.



It is possible to buy a single character or multiple spacers.

AVAILABLE DIAMETERS

For H series crimping machines

Ø 12 - 14 mm H 1.5 mm Ø 16 - 19 - 22 - 25 - 29 mm H 2 mm Ø 34 - 38 - 42 - 46 - 50 - 54 - 58 - 63 - 69 - 73 mm H 3 mm

For V series crimping machines

Ø 12 - 14 mm H 1.5 mm Ø 16 - 19 - 22 - 25 - 29 mm H 2 mm Ø 34 - 38 - 42 - 46 - 50 - 54 - 58 - 63 - 69 - 73 - 77 - 86 mm H 3 mm

For crimping machine H144

Ø 103 - 106 - 111 - 116 - 121 - 131 mm H 4 mm

For crimping machines V160 and V159

Ø 103 - 106 - 111 - 116 - 121 - 126 - 131 mm H 4 mm



EXAMPLES OF HOSE MARKING





SPECIAL DIES

Besides standard dies, O+P provides other types of dies such as:



INTERLOCK DIES Longer than the standard dies, suitable for crimping Interlock ferrules.



SPECIAL DIES Profiles and dimensions upon customer request.

TUBOMATIC V450 ES Code: TUBV450H6ES - TUBV450H8ES

CRIMPING (HIGH VOLUME CRIMPING)





MAIN FEATURES







Self-lubricating moving components



Silent pump



Narrow crimping head for big flanges and 90° fittings



d Back limit switch



Protractor for fittings orientation



Service counter



Industrial hose crimp calculator



Ideal for volume production

	TECHNICAL DATA	
	TUBV450H6ES	TUBV450H8ES
CRIMPING FORCE	725 US TONS	914 US TONS
6 SPIRALS 2 PIECES	3"	3"
INDUSTRIAL HOSE	16"	16"
MAX Ø	450 mm (17.7")	450 mm (17.7")
DIE OPENING	Ø+7"	Ø+7''
OPENING WITHOUT DIES	22"	22"
STANDARD VOLTAGE	Any 60Hz 3Ph	Any 60Hz 3Ph
MOTOR POWER	7.5 Kw (10 Hp) A=14.39	11 Kw (15 Hp) A=20.76
DIMENSIONS LxWxH	86.1"x67.7"x72.9"	86.1"x67.7"x72.9"
WEIGHT WITHOUT OIL	13646 Lbs	14314 Lbs
OIL (NOT INCLUDED)	300 lt (79 US gal)	300 lt (79 US gal)
POWER PACK LxWxH	36.4"x26.7"x49.9"	36.4"x26.7"x49.9"
POWER PACK WEIGHT	485 Lbs	485 Lbs

ACCESSO	RIES									
CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY 4.0 KIT									
CRIMPING SPEED CONTROL SYSTEM	CRIMPING DIAMETER SELF CORRECTION	ŧ								
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAVE ON CSV F	ILE								
MULTISTEP CRIMPING DIAMETERS										
BARCODE	IIII									
CAMERA	©									
CONNECTION TO PC	LAN	•								
DISPENSER + STANDARD QUICK CHANGE		1								
ELECTRIC PEDAL		1								
FRONT AND REAR PROTECTION NET WITH ACTIVATION LIMIT SWITCH	Spiconic .	PTR 4.22								
SIDE HOLDER TABLE										

Diameter (mm) ▶	10 12 14 16	19 22 25 29	34 38 42 46 50 54 58 63 69 73 77 86 96 103 106 111 116 121 126 131 136 146 156 166 178 190 205 220 235 250 270 290 250 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270 290 270								
TUBV450H6ES		DIES LENGTH (mm)									
TUBV450H8ES	60 60 60 60	60 60 60 70	70 85 85 120 120 120 120 120 120 120 120 120 120								



TUBOMATIC V350 ES Code: TUBV350ES

CRIMPING (HIGH VOLUME CRIMPING)





























ES4 touch-screen electronic control

Self-lubricating moving components

Silent pump

Narrow crimping head for big flanges and 90° fittings

Back limit switch

Protractor for fittings Service counter orientation

Industrial hose crimp calculator

Ideal for volume production

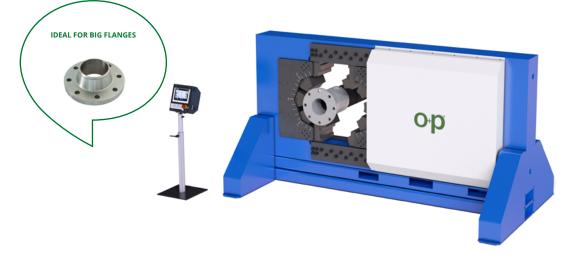
TECHNICAL DATA							
CRIMPING FORCE	1100 US TONS						
6 SPIRALS 2 PIECES	3″						
INDUSTRIAL HOSE	12" *						
MAX Ø	350 mm (13.8'')						
DIE OPENING	Ø + 6.1"						
OPENING WITHOUT DIES	18.7"						
VOLTAGE	Any 60HZ 3PH						
CLOSING SPEED	0.2"/sec						
CRIMPING SPEED	0.03"/sec						
OPENING SPEED	1.5"/sec						
MOTOR POWER	15 Kw (20 Hp) - A= 27.80						
DIMENSIONS LXWXH	115.5"x68.8"x64.9"						
WEIGHT WITHOUT OIL	22046 Lbs						
OIL (NOT INCLUDED)	300 Lt. (79 US gal)						
POWER PACK LxWxH	49"x29.7"x53.9"						
POWER PACK WEIGHT	1020 Lbs						

ACCESSO	RIES							
CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY 4.0 KIT							
CRIMPING SPEED CONTROL SYSTEM	CRIMPING DIAMETER SELF CORRECTION							
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAVE ON CSV F	ILE						
MULTISTEP CRIMPING DIAMETERS								
BARCODE								
CAMERA	©							
CONNECTION TO PC	LAN							
DISPENSER + QUICK CHANGE	<u> </u>	1						
ELECTRIC PEDAL	P							
SIDE HOLDER TABLE								
FRONT AND REAR PROTECTION NET WITH ACTIVATION LIMIT SWITCH								

Diameter (mm)	- 10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73	77	86	96	103	106	111	116	121	126	131	136	146	156	166	178	190	205	220	235	250	270 2	290
	DIES LENGTH (mm)																																							
V350 ES	60	60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	145	145	145	145	145	145	145	145	145	145	145	145	145	250	250	250	250	250 2	250

TUBOMATIC S500 ES Code: TUBS500HES

CRIMPING (HIGH VOLUME CRIMPING)



























ES4 touch-screen electronic control on mobile support

Self-lubricating moving components

Silent pump

6 o'clock die in fixed position for a better stability of the hose

Narrow crimping head for big flanges and 90° fittings

Protractor for fittings orientation

Service counter

Industrial hose crimp calculator

Ideal for volume production

TECHNICAL DATA								
CRIMPING FORCE	914 US TONS							
6 SPIRALS 2 PIECES	3"							
INDUSTRIAL HOSE	12"							
MAX Ø	500 mm (19.6")							
DIE OPENING	Ø + 5.5"							
MACHINE EXTRA STROKE	Ø + 19.6"							
CLOSING SPEED	0.3"/sec							
CRIMPING SPEED	0.03"/sec							
OPENING SPEED	1.7"/sec							
STANDARD VOLTAGE	Any 60HZ 3PH							
MOTOR POWER	11 Kw (20 Hp) - A= 21.96							
DIMENSIONS LxWxH	127.9"x70.8"x66.9"							
WEIGHT WITHOUT OIL	25684 Lbs							
OIL (NOT INCLUDED)	300 lt (79 US gal)							
POWER PACK LxWxH	49"x26.3"x49.9"							
POWER PACK WEIGHT	992 Lbs							

ACCESSO	RIES							
CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY 4.0 KIT							
CRIMPING SPEED CONTROL SYSTEM	CRIMPING DIAMETER SELF CORRECTION							
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAVE ON CSV FILE							
MULTISTEP CRIMPING DIAMETERS								
BARCODE								
CAMERA	©							
CONNECTION TO PC	ALAN 📚							
DISPENSER + QUICK CHANGE								
ELECTRIC PEDAL								
SIDE HOLDER TABLE								

Diameter (mm)	10 1	2 14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73	77	86	96	103	106	111	116	121	126	131	136	146	156	166	178	190	205	220 2	35 25	50 270	290	400
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S500 ES	60 60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	145	145	145	145	145	145	145	145	145	145	145	145	145	250	250 2	50 25	50 250	250	300

TUBOMATIC V340I ES

Code: TUBV340IES

CRIMPING (HIGH VOLUME CRIMPING)





TUBOMATIC V300I ES Code: TUBV300IES

CRIMPING (HIGH VOLUME CRIMPING)









Self-lubricating moving components



Silent pump



Narrow crimping head for big flanges and 90° fittings



Back limit switch



Protractor for fittings orientation



Service counter



Industrial hose crimp calculator



Ideal for volume production

	TECHNICAL DATA	
	V3401 ES	V300I ES
CRIMPING FORCE	914 US TONS	725 US TONS
6 SPIRALS 2 PIECES	3"	3"
INDUSTRIAL HOSE	12" *	12"*
MAX Ø	350 mm (13.8")	350 mm (13.8")
DIE OPENING	Ø + 6.1"	Ø + 6.1"
OPENING WITHOUT DIES	18.7"	18.7"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	11 Kw (15 Hp) - A= 20.76	7.5 Kw (10 Hp) - A= 14.39
DIMENSIONS LXWXH	47.2"x37.4"x81.8"	47.2"x37.4"x81.8"
WEIGHT WITHOUT OIL	11541 Lbs	10868 Lbs
OIL (NOT INCLUDED)	300 Lt. (79 US gal)	300 Lt. (79 US gal)
POWER PACK LXWXH	36.4"x26.3"x51.7"	36.4"x26.3"x49.9"
POWER PACK WEIGHT	871 Lbs	485 Lbs

ACCESS(ORIES			
CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY	4.0 KIT		
CRIMPING SPEED CONTROL SYSTEM	CRIMPING SELF CORF		t	
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAV	E ON CSV F	ILE	
MULTISTEP CRIMPING DIAMETERS				
			V340I ES	V300I ES
BARCODE			•	•
CAMERA			•	
CONNECTION TO PC	LAN		•	•
DISPENSER + QUICK CHANGE		-	•	
ELECTRIC PEDAL		P	•	
SIDE HOLDER TABLE	44		•	
FRONT AND REAR PROTECTION NET WITH ACTIVATION LIMIT SWITCH				

Diameter (mm)	10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73	77	86	96	103	106	111	116	121	126	131	136	146	156	166	178	190	205	220	235	250	270	290
																		D	IES I	LENG	тн	(mm	1)																	
V340I ES - V300I ES	60	60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	145	145	145	145	145	145	145	145	145	145	145	145	145	220	220	220	220	220	220

TUBOMATIC V250 IES

Code: TUBV250IES

CRIMPING (HIGH VOLUME CRIMPING)



TUBOMATIC V160 IES Code: TUBV160IES

CRIMPING (HIGH VOLUME CRIMPING)



MAIN FEATURES



ES4 touch-screen electronic control









Silent pump



Narrow crimping head for big flanges and 90° fittings



ng head Back limit switch



Protractor for fittings orientation



Service counter



Industrial hose crimp calculator



Ideal for volume production

	TECHNICAL DATA	
	V250 IES	V160 IES
CRIMPING FORCE	551 US TONS	386 US TONS
6 SPIRALS 2 PIECES	3"	3"
INDUSTRIAL HOSE	10" *	6" *
MAX Ø	270 mm (10.6")	213 mm (8.4") (with dies of Ø 131 mm)
CRIMPING / HOUR	1000	850 -
CLOSING SPEED	0.5"/sec	0.6"/sec
CRIMPING SPEED	0.06"/sec	0.07"/sec
OPENING SPEED	0.8"/sec	2.1"/sec
DIE OPENING	Ø + 5.9"	Ø + 5.1"
OPENING WITHOUT DIES	14.9"	11.3"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	11 Kw (15 Hp) A= 20.76	7,5 Kw (10 Hp) A= 14.39
DIMENSIONS LxWxH	53.1"x26.1"x74.2"	41.7"x34.4"x76.2"
WEIGHT WITHOUT OIL	6717 Lbs	4916 Lbs
OIL (NOT INCLUDED)	300 Lt. (79 US gal)	180 Lt. (47 US gal)
POWER PACK LxWxH	36.5"x26.3"x51.7"	33.5″x27.9″x41.7″
POWER PACK WEIGHT	694 Lbs	690 Lbs

ACCESSO	ORIES			
CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY	4.0 KIT		
CRIMPING SPEED CONTROL SYSTEM	CRIMPING SELF CORF		t	
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAV	E ON CSV F	ILE	
MULTISTEP CRIMPING DIAMETERS				
			V250 IES	V160 IES
BARCODE			•	•
CAMERA			•	•
CONNECTION TO PC	LAN	•	•	•
DISPENSER + PATENTED QUICK CHANGE		M	•	•
ELECTRIC PEDAL		9	•	•
SIDE HOLDER TABLE	444	1	•	•
FRONT AND REAR PROTECTION NET WITH ACTIVATION LIMIT SWITCH	Alganosis		•	•

Diameter (mm) ▶	10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73	77	86	96	103	106	111	116	121	126	131	136	146	156	166	178	190	200
																DI	ES LE	NGT	l (mı	m)															
V250 IES	60	60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	145	145	145	145	145	145	145	145	145	145	145	145	145	145
V160 IES	60	60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	135	135	135	135	135	135	135	-	-	-	-	-	-	-



TUBOMATIC V159 ES Code: TUBV159ES

CRIMPING (HIGH VOLUME CRIMPING)



TUBOMATIC V150 ES Code: TUBV150ES

CRIMPING (HIGH VOLUME CRIMPING)









Self-lubricating moving components



Silent pump



6 o'clock die in fixed position for a better stability of the hose



Narrow crimping head for big flanges and 90° fittings



Back limit switch



Protractor for fittings orientation



Service counter



Ideal for volume production

V159 ES

	TECHNICAL DATA	
	V159 ES	V150 ES
CRIMPING FORCE	330 US TONS	340 US TONS
6 SPIRALS 2 PIECES	2" 1/2	2" 1/2
INDUSTRIAL HOSE	6" *	4"
MAX Ø	159 mm (6.2")	118 mm (4.6")
CRIMPING/HOUR	2400 ■	1365
CLOSING SPEED	0.8"/sec	0.4"/sec
CRIMPING SPEED	0.09"/sec	0.08"/sec
OPENING SPEED	0.9"/sec	1.3"/sec
DIE OPENING	Ø + 2.7"	Ø + 2.7"
OPENING WITHOUT DIES	8.9"	7.4"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	5.5 Kw (7.5 Hp) - A=10.64	5.5 Kw (7.5 Hp) - A=10.64
DIMENSIONS LxWxH	39.3"x45.6"x63.6"	36.2"x28.7"x63.1"
WEIGHT WITHOUT OIL	3395 Lbs	2707 Lbs
OIL (NOT INCLUDED)	185 Lt. (48 US gal)	167 lt. (44 US gal)
POWER PACK LxWxH	-	34" x 28.9" x 45.6"
POWER PACK WEIGHT	-	646 Lbs
BACK MIRROR	INCLUDED	INCLUDED

ACCESS	ORIES			
CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY	4.0 KIT		
CRIMPING SPEED CONTROL SYSTEM	CRIMPING SELF CORF	DIAMETER RECTION	t	
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAV	E ON CSV F	ILE	
MULTISTEP CRIMPING DIAMETERS				
			V159 ES	V150 ES
BARCODE			•	•
CAMERA	9		•	•
CONNECTION TO PC	LAN	?	•	•
ELECTRIC PEDAL		P	•	•
SIDE HOLDER TABLE	4		•	
FRONT AND REAR PROTECTION NET WITH ACTIVATION LIMIT SWITCH		12 A	•	
DISPENSER + PATENTED QUICK CHANGE			-	-

Diameter (mm)	10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73	77	86	96	103	106	111	116	121	126	131
													DIE	S LEN	GTH (n	nm)												
V159 ES	60	60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	126	126	126	126	126	126	126
V150 ES	60	60	60	60	60	60	60	70	70	85	85	120	120	120	120	120	120	120	120	120	120	-	-	-	-	-	-	-

TUBOMATIC V59/E ES

Code: TUBV59EES

CRIMPING (HIGH VOLUME CRIMPING)



TUBOMATIC V59 ES Code: TUBV59ES

CRIMPING (HIGH VOLUME CRIMPING)











ES3 touch-screen electronic control



moving components



Silent pump



6 o'clock die in fixed position for a better stability of the hose Narrow crimping head for big flanges and 90° fittings V59 ES



Back limit switch



Protractor for fittings orientation



Service counter



Ideal for volume production

V59 ES

V59/E ES

V59 ES

V59 ES

V59 ES

	TECHNICAL DATA	
	V59 ES	V59/E ES
CRIMPING FORCE	155 US TONS	155 US TONS
6 SPIRALS 2 PIECES	1"	1"
4 SPIRALS 2 PIECES	1" 1/4	1" 1/4
2 SPIRALS	-	1" 1/2*
2 BRAIDS 2 PIECES	1" 1/2*	-
MAX Ø	67 mm (2.6") ◆	67 mm (2.6") *
CRIMPING / HOUR	3900 ■	1363
CLOSING SPEED	0.4"/sec	0.2"/sec
CRIMPING SPEED	0.2"/sec	0.2"/sec
OPENING SPEED	0.4"/sec	0.5"/sec
DIE OPENING	Ø + 1.9"	Ø + 1.9"
OPENING WITHOUT DIES	4.6"	4.6"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	5.5 Kw (7.5 Hp) - A=10.64	5.5 Kw (7.5 Hp) - A=10.64
DIMENSIONS LxWxH	25.9"x28.3"x58.6"	31.4"x25.5"x55.1"
WEIGHT WITHOUT OIL	1199 Lbs	1261 Lbs
OIL (NOT INCLUDED)	70 Lt. (18 US gal)	45 Lt. (11 US gal)
POWER PACK LxWxH	-	25.1"x24.4"x29.3"
POWER PACK WEIGHT	-	243 Lbs
BACK MIRROR	INCLUDED	NOT INCLUDED

CRIMPING THROUGH PRESSURE CONTROL V59ES: INCLUDED	INDUSTRY 4.0 KIT (V	59 ES)	
CRIMPING SPEED CONTROL SYSTEM	CRIMPING DIAMETER SELF CORRECTION (V		
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL V59ES: INCLUDED	DATA SAVE ON CSV F	ILE (V59 E	5)
MULTISTEP CRIMPING DIAMETERS	USB KIT (V59/E ES)		
		V59 ES	V59/E ES
BARCODE			-
CAMERA	Ø	•	-
CONNECTION TO PC	M _{LAN}		-
ELECTRIC PEDAL			•
SIDE HOLDER TABLE		•	•
FRONT AND REAR PROTECTION NET WITH ACTIVATION LIMIT SWITCH		•	•
DISPENSER + QUICK CHANGE		***	1
BACK LIMIT SWITCH		included	not included

ACCESSORIES

Diameter (mm) ▶	10	12	14	16	19	22	25	29	34	38	42	46
						DIES LENG	GTH (mm)					
V59 ES	85	85	85	85	85	85	85	85	85	85	85	85
V59/E ES	60	60	60	60	60	60	60	70	70	85	85	85

TUBOMATIC N120 ES Code: TUBN120ES

CRIMPING (HIGH VOLUME CRIMPING)



CRIMPING (HIGH VOLUME CRIMPING)







MAIN FEATURES



ES4 touch-screen electronic control

N

Silent pump Elec



Electro-mechanical control



Vernier dial



Service counter



Vertical working position

ACCESSORIES N120ES



Ideal for volume production

N	1	2	0	E	S

N120 EL

N120 EL

	TECHNICAL DATA	
	N120 ES	N120 EL
CRIMPING FORCE	90 US TONS	90 US TONS
MAX Ø	120 mm (4.7") *	120 mm (4.7") •
CRIMPING/HOUR	2500	2500 [■]
DIE OPENING	Ø + 0.9"	Ø + 0.9"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	4 Kw (5.5 Hp)	4 Kw (5.5 Hp)
DIMENSIONS LWxH	42.5"x31.8"x50.7"	42.5"x31.8"x50.7"
CLOSING SPEED	0.3"/sec	0.3"/sec
CRIMPING SPEED	0.1"/sec	0.1"/sec
OPENING SPEED	3.6"/sec	3.6"/sec
WEIGHT WITHOUT OIL	1003 Lbs	1003 Lbs
OIL (NOT INCLUDED)	65 lt (17 US gal)	65 lt (17 US gal)

CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY	4.0 KIT		
CRIMPING SPEED CONTROL SYSTEM	CRIMPING SELF CORF	DIAMETER	₹	
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAV	E ON CSV F	ILE	
MULTISTEP CRIMPING DIAMETERS				
			N120 ES	N120 EL
BARCODE			•	-
CAMERA	9	Ď	•	-
CONNECTION TO PC	LAN		•	-
DISPENSER + PATENTED QUICK CHANGE	Sections	-	•	•
AUTOMATIC LUBRICATING SYSTEM			•	
ELECTRIC PEDAL			P	

TUBOMATIC S77 ES Code: TUBS77ES

CRIMPING (HIGH VOLUME CRIMPING)

TUBOMATIC S33 PI Code: TUBS33PI

CRIMPING (HIGH VOLUME CRIMPING)



PROVIDED WITH WIDE FRONTAL RIFT, IDEAL FOR COMBINED FLEXIBLE HOSES, HOSES WITH TIGHT BENDS, LOW PRESSURE, BRAKE AND TEXTILE HOSES







HOSE CRIMPING SAMPLE







Self-lubricating moving components



Silent pump

6 o'clock die in fixed position for a better stability of the hose



Narrow crimping head for big flanges and 90° fittings



Service counter



Wide lateral opening



Ideal for the automotive industry



Ideal for volume production

S77 ES

S77 ES

S77 ES

S77 ES

S77 ES

S77 ES

S33 PI

Pneumatic input

S33 PI

	TECHNICAL DATA	
	S77 ES	S33 PI
CRIMPING FORCE	49 US TONS	-
CRIMPING FORCE (6bar)	-	10 US TONS
CRIMPING FORCE (9bar)	-	15 US TONS
HOSE	-	5/8"
MAX Ø	95 mm (3.7") *	37 mm (1.4")
MACHINE EXTRA STROKE	Ø +3.7"	Ø + 1.9"
CLOSING SPEED	0.9"/sec	1.1"/sec
CRIMPING SPEED	0.1"/sec	3.9"/sec
OPENING SPEED	1.2"/sec	1.9"/sec
CLOSING TIME	-	1.7 sec
CRIMPING TIME	-	1.4 sec
CRIMPING/HOUR	2430 ■	-
CYCLE TIME	-	4.1 sec
DIE OPENING	Ø + 1.6"	Ø + 0.4"
FRONTAL OPENING	3.1"	1.4"
AIR SUPPLY	-	9 bar max
STANDARD VOLTAGE	Any 60HZ 3PH	-
MOTOR POWER	2.2 Kw (3 Hp)	=
DIMENSIONS LxWxH	43.3"x35.4"x84.4"	24.6"x14.1"x41.3"
WEIGHT WITHOUT OIL	2425 Lbs	364 Lbs
OIL (NOT INCLUDED)	100 Lt. (26 US gal)	-
CYLINDER	-	DOUBLE EFFECT
Diameter (mm)		1 1 1

CRIMPING THROUGH PRESSURE CONTROL (INCLUDED)	INDUSTRY	4.0 KIT		
CRIMPING SPEED CONTROL SYSTEM	CRIMPING SELF CORF		t	
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL (INCLUDED)	DATA SAV	E ON CSV F	ILE	
MULTISTEP CRIMPING DIAMETERS				
			S77 ES	S33 PI
BARCODE			•	-
CAMERA	9	D	•	-
CONNECTION TO PC	LAN		•	-
DISPENSER + PATENTED QUICK CHANGE	THE REAL PROPERTY.	M	•	-
SIDE HOLDER TABLE		8	•	-
ELECTRIC PEDAL				

ACCESSORIES S77 ES

Diameter (mm)▶	10	12	14	16	16.3	18	19	19.8	22	25	25,5	29	34	38	42	46
								DIES LENG	TH (mm)							
S77 ES	85	85	85	85	-	-	85	-	85	85	-	85	85	85	85	85
S33 PI	-	-	26	-	26	26	-	26	26	-	26	-	-	-	-	-



TUBOMATIC H170 EL Code: TUBH170EL

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H144 ES Code: TUBH144ES

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H144 EL Code: TUBH144EL

CRIMPING (STANDARD VOLUME CRIMPING)





Ideal for any type of fitting



ES3 touch-screen electronic control

H144 ES



Warning LED

H170 EL H144 EL



H144 ES





Electro-mechanical control



Ideal for your workshop

H170 EL H144 EL H170 EL H144 EL

	TECHNICA	L DATA	
	H170 EL	H144 ES	H144 EL
CRIMPING FORCE	308 US TONS	440 US TONS	440 US TONS
6 SPIRALS 2 PIECES	1" 1/2	2" 1/2	2″ 1/2
4 SH 2 PIECES	2"	-	-
INDUSTRIAL HOSE	4"	4"	4"
MAX Ø	170 mm (6.7") *	144 mm (5.6")	129 mm (5")
CRIMPING / HOUR	865 -	703 -	703 [■]
DIE OPENING	Ø + 2.4"	Ø + 1.7"	Ø + 1.7"
90° FITTINGS	2"	2"	2"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	5.5 Kw (7 Hp) - A 10.74	5.5 Kw (7 Hp) - A 10.74	5.5 Kw (7 Hp) - A 10.74
DIMENSIONS LxWxH	32.2"x25.9"x32.9"	33"x30.3"x33.6"	33"x25.9"x 33.6"
WEIGHT WITHOUT OIL	1102 Lbs	1213 Lbs	1210 Lbs
OIL (NOT INCLUDED)	110 Lt. (29 US gal)	110 Lt. (29 US gal)	110 Lt. (29 US gal)
SETTABLE RE-OPENING TIME AFTER CRIMPING		-	
SETTABLE CRIMPING TIME		-	•

ACCE	SSORIES			
		H170 EL	H144 ES	H144 EL
CRIMPING SPEED CONTROL SYSTEM	<u></u>	-		-
PRESSURE CONTROL SYSTEM KIT	<u> </u>	-	•	-
USB KIT	# / S	-	•	1
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL	⊘ 340	-	•	-
MULTISTEP CRIMPING DIAMETERS	C	-	•	-
DISPENSER + PATENTED QUICK CHANGE			•	•
BASE			•	•
BACK MIRROR	١		•	
CLEANING AND MAINTENANCE KIT			•	
ELECTRIC PEDAL			P	

Diameter (mm)	▶10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73	77	86	90	96	103	106	111	116	121	126	131
U170 EI													D	IES LI	ENGTH	l (mm)												
H170 EL H144 ES - H144 EL	60	60	60	60	60	60	60	70	70	85	85	95	95	95	95	100	100	100	120	120	150	120	130	130	130	130	130	130	130

20

[•] WITH SPECIAL DIES Ø 131 MM UPON REQUEST • THEORETICAL WITH 1/2" Δ Ø 6 MM HOSE - ALL CAPACITIES INDICATED DEPEND ON THE KIND OF FITTING USED

TUBOMATIC H135 ES Code: TUBH135ES

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H135 EL Code: TUBH135EL

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H135/E EL Code: TUBH135/EEL

CRIMPING (STANDARD VOLUME CRIMPING)



MAIN FEATURES



Ideal for any type of fitting



ES3 touch-screen electronic control

Pack limit quite

H135 ES



Electro-mechanical control

H135 EL H135/E EL



Warning LED

H135 EL



Vernier dia

H135 EL H135/E EL



Ideal for your workshop

	TECHNIC	AL DATA	
	H135 ES	H135 EL	H135/E EL
CRIMPING FORCE	345 US TONS	345 US TONS	330 US TONS
6 SPIRALS 2 PIECES	2"	2"	2"
INDUSTRIAL HOSE	3"	3"	3"
MAX Ø	135 mm (5.3") *	120 mm (4.7") *	111 mm (4.3") *
CRIMPING / HOUR	865	865	271 ^a
DIE OPENING	Ø + 1.6"	Ø + 1.6"	Ø + 1.6"
90° FITTINGS	2"	2"	2"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	230V 60HZ 1PH
MOTOR POWER	5.5 Kw (7.5 Hp) - A= 10.64	5.5 Kw (7.5 Hp) - A= 10.64	4 Kw (5.5 Hp)
DIMENSIONS LXWXH	32.2"x29.5"x32.2"	32.2"x25.9"x32.2"	30.7"x24.8"x28"
WEIGHT WITHOUT OIL	1047 Lbs	1036 Lbs	704 Lbs
OIL (NOT INCLUDED)	110 Lt. (29 US gal)	110 Lt. (29 US gal)	55 Lt. (14 US gal)
SETTABLE RE-OPENING TIME AFTER CRIMPING	-	•	-
SETTABLE CRIMPING	_		_

ACCE	SSORIES			
		H135 ES	H135 EL	H135/E EL
CRIMPING SPEED CONTROL SYSTEM	<u></u>		-	-
PRESSURE CONTROL SYSTEM KIT	<u> </u>		-	-
USB KIT			1	-
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL	340 ot 000 ot 0		-	-
MULTISTEP CRIMPING DIAMETERS	40 € 10 10 10 10 10 10 10 10 10 10 10 10 10		-	-
DISPENSER + PATENTED QUICK CHAN	IGE		#	III
BASE		•	•	•
BACK MIRROR	1/2		•	-
CLEANING AND MAINTENANCE KIT			•	
ELECTRIC PEDAL		**	E	

Diameter (mm)	▶ 10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73
H135 ES - H135 ES									DIES LEN	GTH (mm))							
H135/E EL	60	60	60	60	60	60	60	70	70	85	85	95	95	95	95	100	100	100

TIME



TUBOMATIC H130 ES Code: TUBH130ES

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H130 EL Code: TUBH130EL

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H130/E EL Code: TUBH130/EEL

CRIMPING (STANDARD VOLUME CRIMPING)





Ideal for any type of fitting



ES3 touch-screen electronic control

H130 ES



Back limit switch H130 ES



Electro-mechanical control

H130 EL H130/E EL



Warning LED



H130 EL H130/E EL H130 EL

	TECHNICA	L DATA	
	H130 ES	H130 EL	H130/E EL
CRIMPING FORCE	210 US TONS	210 US TONS	275 US TONS
6 SPIRALS 2 PIECES	1″ 1/4	1" 1/4	1" 1/4
4 SP 2 PIECES	2"	2"	2"
INDUSTRIAL HOSE	3"	3"	3″
MAX Ø	130 mm (5.1") *	124 mm (4.9") *	111 mm (4.3") *
CRIMPING / HOUR	780 -	780 -	246
DIE OPENING	Ø + 1.3"	Ø + 1.3"	Ø + 1.3"
90° FITTINGS	2"	2"	2"
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH
MOTOR POWER	4 Kw (5.5 Hp)	4 Kw (5.5 Hp)	2.2 Kw (2.9 Hp)
DIMENSIONS LxWxH	29.9"x27.1"x28.7"	29.9"x26.5"x28.1"	26.2"x23.1"x26"
WEIGHT WITHOUT OIL	650 Lbs	650 Lbs	454 Lbs
OIL (NOT INCLUDED)	65 Lt. (17 US gal)	65 Lt. (17 US gal)	22 Lt. (6 US gal)
SETTABLE RE-OPENING TIME AFTER CRIMPING	-		-
SETTABLE CRIMPING TIME	-	•	-

ACCE	SSORIES			
		H130 ES	H130 EL	H130/E EL
CRIMPING SPEED CONTROL SYSTEM	<u></u>		-	-
PRESSURE CONTROL SYSTEM KIT	<u> </u>	•	-	-
USB KIT	# = 0 0 0		1	-
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL	⊘ 340 o €	•	-	-
MULTISTEP CRIMPING DIAMETERS	C C C C C C C C C C	•	1	-
DISPENSER + PATENTED QUICK CHANGE		•	•	•
BASE		•	•	•
BACK MIRROR	۵	•	•	-
CLEANING AND MAINTENANCE KIT			•	
ELECTRIC PEDAL		F	E	E

Diameter (mm)	10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73
H130 ES									DIES LENG	TH (mm)								
H130 EL - H130/E EL	60	60	60	60	60	60	60	70	70	85	85	95	95	95	95	100	100	100

TUBOMATIC H88 ES

Code: TUBH88ES

CRIMPING (STANDARD VOLUME CRIMPING)

TUBOMATIC H88 EL

Code: TUBH88EL

CRIMPING (STANDARD VOLUME CRIMPING)







MAIN FEATURES - *CARATTERISTICHE PRINCIPALI*



Ideal for any type of fitting

SETTABLE RE-OPENING TIME AFTER CRIMPING

SETTABLE CRIMPING TIME



ES3 touch-screen electronic control

H88 ES



Back limit switch **H88 ES**



Electro-mechanical control

H88 EL



Warning LED
H88 EL



Vernier dial



Ideal for your workshop

	TECHNICAL DATA	
	H88 ES	H88 EL
CRIMPING FORCE	150 US TONS	150 US TONS
6 SPIRALS 2 PIECES	1"	1"
4 SP 2 PIECES	1" 1/2 [•]	1″ 1/2 [•]
4 SH 2 PIECES	1″ 1/4	1″ 1/4
MAX Ø	88 mm (3.4") *	64 mm (2.5") *
CRIMPING/HOUR	680 -	680 -
DIE OPENING	Ø + 1.8"	Ø + 1.8"
90° FITTINGS	1″ 1/4	1″ 1/4
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH
MOTOR POWER	4 Kw (5 Hp)	4 Kw (5 Hp)
DIMENSIONS LxWxH	27.5"x24.2"x25.1"	27.5"x26.5"x25.1"
WEIGHT WITHOUT OIL	386 Lbs	381 Lbs
OIL (NOT INCLUDED)	70 Lt. (18 US gal)	70 Lt. (18 US gal)

ACCESSORIES							
		H88 ES	H88 EL				
CRIMPING SPEED CONTROL SYSTEM	<u>№</u> 0р	•	-				
PRESSURE CONTROL SYSTEM KIT	∀ •	•	-				
USB KIT	P. /.	•	-				
QUALITY CHECK: PRESSURE AND DIAMETER COMBINED CONTROL	○ 300 ○ 00 ○ 0	•	-				
MULTISTEP CRIMPING DIAMETERS	10 10 10 10 10 10 10 10	•	-				
DISPENSER + PATENTED QUICK CHANGE		•	•				
ELECTRIC PEDAL		**	E				
BASE		-	•				
BACK MIRROR							

Diameter (mm) ▶	10	12	14	16	19	22	25	29	34	38	42	46
H88 ES						DIES LEN	GTH (mm)					
H88 EL	60	60	60	60	60	60	60	70	70	85	85	85



TUBOMATIC H83/E EL Code: TUBH83/EEL

CRIMPING (STANDARD VOLUME CRIMPING)

TUBOMATIC H83/E PM Code: TUBH83/EPM

CRIMPING (STANDARD VOLUME CRIMPING)



TUBOMATIC H83/E PI Code: TUBH83/EPI

CRIMPING (STANDARD VOLUME CRIMPING)













Ideal for any type of fitting

Electro-mechanical control

Vernier dial H83/E EL

H83/E PM

H83/E PI

Ideal for your workshop

H83/E EL

	TECHNICA								
	H83/E EL	H83/E PM	H83/E PI						
CRIMPING FORCE	150 US TONS	150 US TONS	150 US TONS						
6 SPIRALS 2 PIECES	1"	1"	1						
4 SP 2 PIECES	1" 1/2 [•]	1" 1/2°	1″ 1/2 °						
4 SH 2 PIECES	1" 1/4	1″ 1/4	1" 1/4						
MAX Ø	64 mm (2.5") [♦]	64 mm (2.5") *	64 mm (2.5")						
DIE OPENING	Ø + 1.6"	Ø + 1.6"	Ø + 1.6						
90° FITTINGS	1" 1/4•	1" 1/4•	1" 1/4						
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	-	-						
MOTOR POWER	3 Kw (4 Hp)	-	-						
DIMENSIONS LxWxH	23.2"x23.2"x21.2"	23.6"x17.5"x18.7"	18.7"x18.7"x22						
WEIGHT WITHOUT OIL	264 Lbs	187 Lbs	180 Lbs						
REQUIRED EFFORT ON THE LEVER	-	44 Lbs	-						
CYLINDER	SINGLE EFFECT	SINGLE EFFECT	SINGLE EFFECT						

30 Lt. (8 US gal) not included

5 Lt. (1 US gal) included

ACCESSORIES								
		H83/E EL	H83/E PM	H83/E PI				
PORTABLE DISPENSER + PATENTED QUICK CHANGE				•				
DISPENSER + PATENTED QUICK CHANGE		•	-	-				
BASE		•	-	-				
ELECTRIC PEDAL			-	-				

Diameter (mm)	10	12	14	16	19	22	25	29	34	38	42	46
H83/E EL						DIES LENG	iTH (mm)					
H83/E PM - H83/E PI	60	60	60	60	60	60	60	70	70	85	85	85

included

3 Lt. (0.8 US gal)

OIL

TUBOMATIC H130 12V/24

Code: TUBH13012V /TUBH13024V CRIMPING (STANDARD VOLUME CRIMPING)

TUBOMATIC H83/E 12V Code: TUBH83/E12V

CRIMPING (STANDARD VOLUME CRIMPING)















LED indicating when the set crimping diameter is reached







H135 24V

Ideal	for	any	type	of fitting	g

Back limit switch

H135 24V H130 12V

TECHNICAL DATA - DATI TECNICI							
	H135 12V/24V	H130 12V/24V	H83/E 12V				
CRIMPING FORCE	330 US TONS	210 US TONS	150 US TONS				
6 SPIRALS 2 PIECES	2"	1"	1"				
4 SP 2 PIECES	-	2"	1" 1/2 [•]				
4 SH 2 PIECES	-	-	1" 1/4				
INDUSTRIAL HOSE	3"	3"	-				
MAX Ø	111 mm (4.3") [♦]	113 mm (4.4") *	64 mm (2.5") *				
DIE OPENING	Ø + 1.6"	Ø + 1.3"	Ø + 1.6"				
90° FITTINGS	2"	2"	1″ 1/4 [•]				
STANDARD VOLTAGE	24V / 12V	12V / 24V D.C.	12V D.C.				
MOTOR POWER	4 Kw (5.3 Hp)	1.6 Kw (2.1 Hp)	2.1 Kw (2.82 Hp)				
DIMENSIONS LxWxH	26.4"x16.6"x30"	22.8"x19.6"x21.2"	22.6"x20.9"x17.7"				
WEIGHT WITHOUT OIL	639 Lbs	317 Lbs	220 Lbs				
OIL (NOT INCLUDED)	10 Lt. (2.5 US gal)	12 Lt. (3 US gal)	8.5 Lt. (2 US gal)				
CYLINDER	-	-	SINGLE EFFECT				

ACCESSORIES - ACCESSORI								
		H135	H130	H83/E				
DISPENSER + PATENTED QUICK CHAN	##		#					
PORTABLE DISPENSER + STANDARD Q	PORTABLE DISPENSER + STANDARD QUICK CHANGE							
BASE		-	-	•				
CLEANING AND MAINTENANCE KIT			-	-				

ALSO AVAILABLE WITH SEPARATE POWER PACK



Diameter (mm)	▶ 10	12	14	16	19	22	25	29	34	38	42	46	50	54	58	63	69	73
DIES LENGTH (mm)																		
H135 24V - H130 12V	60	60	60	60	60	60	60	70	70	85	85	95	95	95	95	100	100	100
H83/E 12V	60	60	60	60	60	60	60	70	70	85	85	85	-	-	-	-	-	-

25



TUBOMATIC HS54 ES Code: TUBHS54ES

CRIMPING (STANDARD VOLUME CRIMPING)

IDEAL FOR ROPES, EYELET TERMINALS AND APPLICATIONS WHICH REQUIRE A LOW CRIMPING FORCE





TUBOMATIC H64/PM Code: TUBH64PM

CRIMPING (SERVICE)



TUBOMATIC J67 EL Code: TUBJ67EL

CRIMPING (STANDARD VOLUME CRIMPING)

HYDRAULIC UNIT 350 BAR - 5000 PSI















industry



Manual pump



LED indicating when the set crimping diameter is reached









Electro-mechanical control

HS54 ES

HS54 ES

HS54 ES

H64/PM

H64/PM

H64/PM

J67 EL

J67 EL

J67 EL

	TECHNICA	L DATA	
	HS54 ES	H64/PM	J67 EL
CRIMPING FORCE	76 US TONS	132 US TONS	190 US TONS
4 SPIRALS	-	-	1″1/4
6 SPIRALS 2 PIECES	-	1"	
2 BRAIDS	-	-	1″1/2
2 BRAIDS 2 PIECES	-	1"1/2	
MAX Ø	◆ 54 mm (2.1'')	64 mm (2.5")	67 mm (2.6")
CRIMPING/HOUR	1650 =		-
DIE OPENING	Ø + 1.1"	Ø + 0.6"	-
90° FITTING	2"	-	1″1/2 *
DIMENSIONS LxWxH	24.2"x24.1"x23.3"	12"x10.1"x12.2"	25.1"x22.4"x25.9
WEIGHT WITHOUT OIL	254 Lbs	95 Lbs	291 Lbs
OIL	50 Lt. (13 US gal)	-	7 Lt. (1.8 US gal)
REQUIRED EFFORT ON THE LEVER		77 Lbs	1
MOTOR POWER	3 kw (4 Hp)	-	1.1 Kw (1.5 Hp)
VOLTAGE	Any 60HZ 3PH	-	110V 60Hz 1Ph
CYLINDER	-	SINGLE EFFECT	SINGLE EFFECT

ACCESSORIES								
			HS54 ES	H64/PM	J67 EL			
CRIMPING SPEED CONTROL SYSTEM	N	e op	•	-	-			
PRESSURE CONTROL SYSTEM KIT		ÎII.	•	1	-			
USB KIT	Ass I		•	-				
MULTISTEP CRIMPING DIAMETERS	000		•	-	-			
DISPENSER + PATENTED QUICK CHANGE		-	•	-	-			
DIES HOLDER DISPENSER			-	-	•			
BASE				-				
ELECTRIC PEDAL		ę	•	-	-			
BACK MIRROR		٥ _	•	-	-			

Diameter (mm)	▶ 10	12	14	16	19	22	25	29	34	38	42	46	50	54
	DIES LENGTH (mm)													
HS54 ES	50	50	50	50	50	50	50	50	50	50	50	50	-	-
H64/PM	46	46	46	46	55	55	55	60	60	65	65	65	65	65
J67 EL	85	85	85	85	85	85	85	85	85	85	85	85	85	85

TUBOMATIC H47/E EL Code: TUBH47/EEL

CRIMPING (SERVICE)

TUBOMATIC H47 PI Code: TUBH47PI

CRIMPING (SERVICE)





TUBOMATIC H47 PM Code: TUBH47PM

CRIMPING (SERVICE)





TUBOMATIC H47 E - Code: TUBH47E ALSO AVAILABLE WITH SEPARATE PUMP





Electro-mechanical control



Manual pump



Pneumo-hydraulic pump



LED indicating when the set crimping diameter is reached





Pneumatic input H47 PI



Н	47	7/1	E	EL	

H47 PM

H47PI

H47 PM H47 PI

	TECHNIC	AL DATA	
	H47/E EL	H47 PI	H47 PM - H47 E
CRIMPING FORCE	130 US TONS	110 US TONS	110 US TONS
CAPACITY	1" 4 SP	1" 2 SP	1" 2 SP
MAX Ø	46 mm (1.8") *	46 mm (1.8") *	46 mm (1.8") *
CRIMPING / HOUR	930	=	=
DIE OPENING	Ø + 0.7"	Ø + 0.7"	Ø + 0.7"
90° FITTINGS	3/8"	3/8"	3/8"
DIMENSIONS LxWxH	19.6"x25.3"x26.3"	14.9"x16.9"x15.7"	15.3"x20.7"x11.8" H47 PM 7.8"x12.3"x12.5" H47 E
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	-	-
MOTOR POWER	2.2 Kw (3 Hp)	-	-
WEIGHT WITHOUT OIL	208 Lbs	84 Lbs	71 Lbs H47 PM 64 Lbs H47 E
OIL	11 Lt. (3 US gal) not included	2.5 Lt (0.5 US gal) included	0.75 Lt (0.2 US gal) included
PNEUMATIC INPUT	-	max 7 Bar (100 Psi)	-

DOUBLE EFFECT

SINGLE EFFECT

	ACCESSORIES								
		H47/E EL	H47 PI	H47 PM	H47 E				
ELECRIC PEDAL		•	-	-	-				
TOOL FOR DIE CHANGE	0 0	included	•	•	•				
DIE HOLDER DRAWER		-	included	included	-				

Diameter (mm)	▶ 10	12	14	16	19	22	25	29
H47/E EL - H47 PI	HAT/F FI - HAT PI							
H47 PM - H47 E	55	55	55	55	55	55	65	65

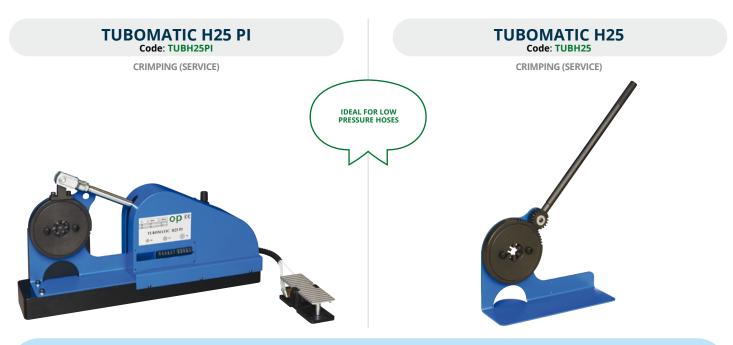
66 Lbs

SINGLE EFFECT

REQUIRED EFFORT ON THE LEVER

CYLINDER





MAIN FEATURES



Pneumatic input



Pneumo-hydraulic pump

H25PI



Manually operated



H25

H25 PI

	TECHNICAL DATA	
	H25 PI	H25
MAX Ø	25 mm (0.9")	25 mm (0.9")
DIE OPENING	Ø + 0.8"	Ø + 0.8"
DIMENSIONS LxWxH	31.8"x9.8"x17.3"	19.6"x7"x12.2"
WEIGHT WITHOUT OIL	110 Lbs	26 Lbs
PNEUMATIC INPUT	MAX 7 Bar (100 Psi)	-

ACCESSORIES							
		H25 PI	H25				
DIES Ø 10-13-16 mm included		•					

TUBOCUT 5 Code: TUBOCUT5

CUTTING















Touch-screen electronic control

Recessed blade for a greater safety

Hose marking system

Suction connection

Drawer for internal cleaning

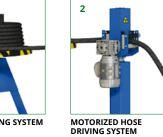
Ideal for volume production

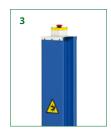
TECHNICAL DATA							
4 SPIRALS	1"						
OD HOSE	0.3"-1.6"						
MEASURING TOLERANCE	± 2%						
MIN. CUTTING LENGTH	9.8"						
MAX. CUTTING LENGTH	3936.9"						
BELT SPEED	15 - 30 - 40 Mt/Min.						
BLADE Ø	20.4"						
REVOLUTIONS/MINUTE	2800						
MAX. REEL WEIGHT	330 Lbs						
STANDARD VOLTAGE	Any 60HZ 3PH						
BLADE MOTOR POWER	5.5 Kw (7.5 Hp) - A= 9.85						
TRANSMISSION BELT MOTOR POWER	0.35 Kw (0.5 Hp)						
SUCTION HOSE CONNECTION Ø	3.9"						
PNEUMATIC INPUT	MAX 6 Bar (84 Psi)						
CUTTING MACHINE WEIGHT	1653 Lbs						
HOSE FEEDING SYSTEM WEIGHT	552 Lbs						
CONVEYOR BELT WEIGHT	240 Lbs						
CUTTING MACHINE DIMENSIONS LXWXH	57"x33.4"x57"						
WINDER DIMENSIONS LXWXH	163.3"x41.3"x49.2"						
CONVEYOR BELT DIMENSIONS LXWXH	84.6"x19.6"x39.3"						

ACCESSO	ACCESSORIES			
FUME EXTRACTOR				
CONVEYOR BELT				
READING AND IDENTIFICATION BARCODE SYSTEM	IIIII			
HOSE MARKING SYSTEM WITH USER INTERFACE	2			
LAN AND USB CONNECTION CONFIGURATION (INCLUDED)	A LAN QUSB			



HOSE WINDING SYSTEM





LOOP CONTROL DEVICE



CUTTING MACHINE WITH TOUCH-SCREEN PLC



CONVEYOR BELT



PRINTER

SEMIAUTOMATIC CUTTING LINE COde: TAGLLINE

CUTTING





Hose rewinding in reels





Remote control



Ideal for volume production

TECHNICAL DA	ТА
MODULAR FLOOR	196.8″x 55.1″
DIMENSIONS LXWXH	216.7"x64.9"x49.6"
WEIGHT	1140 Lbs

INCLUDED ACCESSORIES



REEL ROLLER MECHANICAL BRAKE



CENTERING DEVICE WITH METER COUNTER



CENTERING DEVICE



ADJUSTABLE HOSE LOCKER



MODULAR PLATFORM

SYSTEM COMPOSED OF:

- TF2 CUTTING MACHINE
- AV01EL REWINDER
- AV01 WINDER

AVAILABLE ALSO WITH CUTTING MACHINES TF5 - TF4 - TF3 PI - TF3

TF6Code: TAGLTF6D

CUTTING



TF5Code: TAGLTF5D

CUTTING



TF4Code: TAGLTF4D

CUTTING









Serrated blade













Touch-screen electronic control

Digital stroke counter

TF6

т	F	5
т	c	1

TECHNICAL DATA						
	TF6	TF6 TF5 TF4				
6 SPIRALS	3"	2" 1/2	2"			
4 SPIRALS	3"	3"	2" 1/2			
2 BRAIDS	3"	3"	3"			
INDUSTRIAL HOSE	4"	4"	3"			
MAX Ø (OD)	6.2"	6.2"	3.9"			
REVOLUTIONS/MINUTE	2900	2900	2900			
PNEUMATIC INPUT	-	MAX 7 Bar (100 Psi)	MAX 7 Bar (100 Psi)			
BLADE Ø	650 mm (25.6")	520 mm (20.4")	400 mm (15.7")			
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	Any 60HZ 3PH			
DIMENSIONS LxWxH	49.2"x34.2"x63.5"	48"x26.1"x62.5"	44"x23.8"x57.2"			
WEIGHT	1027 Lbs	860 Lbs	717 Lbs			
SELF BRAKING MOTOR POWER	11 Kw (15 Hp) - A= 23	7.5 Kw (10 Hp) - A= 13.80	5.5 Kw (7.5 Hp) - A= 9.85			

ACCESSORIES				
		TF6	TF5	TF4
MEASURING HOSE HOLDER	-	•	•	•
CENTERING DEVICE + METER COUNTER (MAX 2")		•	•	•
FUME EXTRACTOR		•	•	•
BLOWING KIT		•	•	•
PEDAL-EQUIPPED ELECTRIC CONTROL (INCLUDED)		•	1	1
PEDAL-EQUIPPED PNEUMATIC CONTROL (INCLUDED)		-	•	•
CUTTING SPEED ADJUSTMENT DEVICE (INCLUDED)		-	•	•

TF6 ALSO AVAILABLE WITHOUT SELF-BRAKING MOTOR

Code: TAGLTF6D/NB

TF5 ECO Code: TAGLTF5DECO

CUTTING



TF4/ECode: TAGLTF4D/E

CUTTING



















Safety protections

Suction connection

Ideal for your workshop

Recessed blade for a greater safety

TF5 ECO

TF4/E

TECHNICAL DATA			
	TF5 ECO	TF4/E	
6 SPIRALS	2" 1/2	2"	
4 SPIRALS	3″		
2 BRAIDS	3"		
INDUSTRIAL HOSE	4"		
MAX Ø (OD)	6.2"	5.1"	
REVOLUTIONS/MINUTE	2900	2900	
PNEUMATIC INPUT	MAX 7 Bar (100 Psi)		
BLADE Ø	520 mm (20.4")	Diamond Blade 400 mm (15.7")	
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	
DIMENSIONS LxWxH	41.9"x40.1"x30.3"	45.2"x26"x26.3"	
WEIGHT	783 Lbs	187 Lbs	
MOTOR POWER	7.5 Kw (10 Hp) - A= 13.35	4 Kw (5.5 Hp)	

ACCESSORIES				
		TF5 ECO	TF4/E	
STROKE COUNTER		•	-	
MEASURING HOSE HOLDER		•	-	
CENTERING DEVICE + METER COUNTER (MAX 2")			•	
BASE			-	
FUME EXTRACTOR		•	-	
BLOWING KIT			-	
ELECTRIC PEDAL	>	included	-	

TF3Code: TAGLTF3D

CUTTING





CUTTING



TF2 Code: TAGLTF2D

CUTTING



MAIN FEATURES







Suction connection



Serrated blade



Ideal for your workshop



Recessed blade for a greater safety



Pneumatic input

TF3 PI

TECHNICAL DATA						
	TF3 TF3 PI TF2					
6 SPIRALS	2"	2"	1″ 1/2			
4 SPIRALS	2" 1/2	2" 1/2	2"			
2 BRAIDS	3"	3″	2"			
MAX Ø (OD)	3.9"	3.9"	2.9"			
REVOLUTIONS/MINUTE	2900	2900	2900			
BLADE Ø	400 mm (15.7")	400 mm (15.7")	250 mm (9.8")			
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	Any 60HZ 3PH/1PH			
DIMENSIONS LxWxH	39.3"x27.9"x45.2"	40.3"x27.5"x45.2"	33"x21.6"x45.2"			
WEIGHT	419 Lbs	530 Lbs	290 Lbs			
MOTOR POWER	5.5 Kw (7.5 Hp) - A= 10.14	5.5 Kw (7.5 Hp) - A= 10.14	3 Kw (4 Hp)			
PNEUMATIC INPUT	-	MAX 7 Bar (100 Psi)	-			

ACCESSORIES				
		TF3	TF3 PI	TF2
STROKE COUNTER		•		•
MEASURING HOSE HOLDER		•	•	•
CENTERING DEVICE + METER COUNTER (MAX 2")	2	•		•
MECHANICAL PEDAL CONTROL (INCLUDED)	H		-	•
PEDAL-EQUIPPED PNEUMATIC CONTROL (INCLUDED)		-	•	-
CUTTING SPEED ADJUSTMENT DEVICE (INCLUDED)		-		-

TF3/E Code: TAGLTF3D/E

CUTTING



CUTTING



CUTTING







MAIN FEATURES







Suction connection



Serrated blade



Manually operated



Ideal for on-site service



Recessed blade for a greater safety



Also available in 12V - 24V

TF1/E TF2/E TF3/E

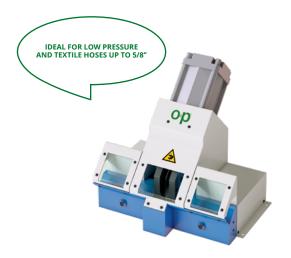
TECHNICAL DATA					
	TF3/E TF2/E TF1/E				
6 SPIRALS	2"	1″ 1/2	1"		
4 SPIRALS	-	2"	1″ 1/4		
2 BRAIDS	-	2"	1″ 1/4		
MAX Ø (OD)	3.3"	2.9"	2.3"		
REVOLUTIONS/MINUTE	2900	2900	2900		
BLADE Ø	350 mm (13.7")	250 mm (9.8")	250 mm (9.8")		
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH		
DIMENSIONS LXWXH	29.9"x20.9"x20"	25.5″x27.5″x16.5″	20.6"x25.9"x17.5"		
WEIGHT	131 Lbs	97 Lbs	66 Lbs		
MOTOR POWER	3 Kw (4 Hp)	3 Kw (4 Hp)	1.1 Kw (1.5 Hp)		

ACCESSORIES					
TF3/E TF2/E TF1/E					
CENTERING DEVICE + METER COUNTER (MAX 2")	***	•	•	-	

COMPACT AND INEXPENSIVE EQUIPMENT, IDEAL FOR ON-SITE SERVICE

TT30PI Code: TAGLTT30PI

CUTTING





	TECHNICAL DATA
	TT30PI
MAX Ø (OD)	1.1"
DIMENSIONS LXWXH	17.3"x 18.3"x16.9"
WEIGHT	66 Lbs

ACCESSORIES			
		TT30PI	
PEDAL		•	
MEASURING HOSE HOLDER		•	

CUTTING BLADES

CUTTING

TECHNICAL DATA
DIMENSIONS mm (EXT Ø X W X INT. Ø) SMOOTH AND TOOTHED CUTTING BLADES*
Ø 200 x 2.5 x 32
Ø 250 x 3 x 40 (TF2, TF2/E, TF1/E)
Ø 275 x 3 x 40
Ø 300 x 3 x 50
Ø 350 x 3 x 50 (TF3/E)
Ø 400 x 4 x 50 (TF4, TF4/E, TF3, TF3 PI)
Ø 520 x 4 x 50 (TUBOCUT5, TF5, TF5ECO)
Ø 650 x 6 x 80 (TF6)
*Smooth blades available upon request



DIAMOND BLADES

Diamond blades for special applications.

Available Ø: 200, 250, 275, 300, 350, 400, 520, 650 mm.

They are ideal for cutting steel spiral hoses type SAE 100R4, that are hardwall smooth rubber hoses suitable for suction and delivery of hydraulic fluids, mineral oil and fuels.

They can be also used for cutting reinforced hoses with a single steel wire spiral with high strength synthetic textile plies.



ANALOGUE INCH COUNTER Code: CONTAPOLLICI



MAIN FEATURES



Manually operated



Suitable for all cutting machines

ANALOGUE INCH COUNTER



Precise measurement

ANALOGUE INCH COUNTER



ANALOGUE INCH COUNTER

	TECHNICAL DATA		
	PRT 1080		
DIMENSIONS LxWxH	6.6"x6.6"x18.7"		
WEIGHT	24 Lbs		
CAPACITY	Ø 0.3"-3.1"		

TECHNICAL DATA		
	ANALOGUE INCH COUNTER	
DIMENSIONS LxWxH	32"x20"x30.7"	
WEIGHT	77 Lbs	
CAPACITY	Ø Min. 1/4" - Ø Max. 1"	
MEASURING TOLERANCE (UNI EN)	± 2%	



FITTING ASSEMBLY





FITTING ASSEMBLY



INSERT 02/P Code: INS02PSM

FITTING ASSEMBLY



MAIN FEATURES



Pneumatic input



Precise preassembly



Pneumatic vice

INSERT 03/P



Semiautomatic cycle

INSERT 03/P



Manual cycle

INSERT 02/P

TECHNICAL DATA					
	INSERT 08 PSM	INSERT 03/P	INSERT 02/P		
CAPACITY	8"	3"	2"		
PUSH FORCE	8818 Lbs	-	-		
PNEUMATIC INPUT	MAX 7 Bar (100 Psi)	MAX 7 Bar (100 Psi)	MAX 7 Bar (100 Psi)		
WEIGHT	298 Lbs	518 Lbs	214 Lbs		
DIMENSIONS LXWXH	44.2"x69.6"x24.5"	33.6"x37.4"x49.2"	25.7"x40.3"x50.5"		
VOLTAGE	-	230V - 1 PH	-		
FLANGE MAX. DIMENSION	16.7"	-	-		

ACCESSORIES				
		08 PSM	03/P	02/P
PEDAL		-	included	1
VICE LOCKING PRESSURE ADJUSTMENT		-	included	-
CYLINDER STROKE PRESSURE ADJUSTMENT		-	included	included
SELECTOR FOR CYLINDER STROKE A	DJUSTMENT	-	included	-



SPF6 Code: SPELSPF6



SPF3 Code: SPELSPF3

SKIVING



SPF2 Code: SPELSPF2

SKIVING



MAIN FEATURES



Simultaneous skiving

SPF6 SPF3



Internal skiving

SPF3 SPF2



External skivir

SPF3 SPF2



Drawer for shavings



SPF6

Ideal for volume production



Pneumatic vice



Safety device which prevents from operating the machine when the casing is open





Safety protections

SPF6

	TECHNICAL DATA					
	SPF6	SPF3	SPF2			
EXTERNAL SKIVING	3"	2"	2"			
INTERNAL SKIVING	3"	2"	2"			
INSERT CAPACITY	3"	-	-			
SIMULTANEOUS INT-EXT SKIVING	2"	ē	-			
REVOLUTIONS/MINUTE	300	200	300			
PNEUMATIC INPUT	MAX 8 Bar (115 Psi)	MAX 7 Bar (100 Psi)	MAX 7 Bar (100 Psi) OPTIONAL			
WORKING CYCLE	Semi-Automatic	Manual	-			
WEIGHT	727 Lbs	319 Lbs	181 Lbs			
DIMENSIONS LXWXH	41.3"x51.1"x43.3"	28.5"x31.8"x42.1"	25.5"x17.2"x42.7"			
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH			

ACCESSORIES				
		SPF6	SPF3	SPF2
ELECTRIC PEDAL (INCLUDED)		•	•	•
TOOL HOLDER		included	Sept.	

SPF6



MOTOR POWER

SKIVING MANDREL



1.1 Kw (1.5 Hp)

SELF-CENTERING PNEUMATIC VICE



0.75 Kw (1 Hp)

0.75 Kw (1 Hp)

INSERT MANDREL



SKIVING MANDREL



SKIVING MANDREL



PNEUMO-HYDRAULIC VICE OPTIONAL

SPF2/MS Code: SPELSPF2MS

SKIVING



SKIVING



SKIVING









Internal skiving





Pneumatic vice



Safety protections



Drawer for shavings



Also available in 12V

SPF2/E



Ideal for on-site service

SPF2/MS

SPF2/E SPF2/MS

SPF2/E SPF2/MS

SPF2/E SPF1

TECHNICAL DATA					
	SPF2/MS	SPF2/E	SPF1		
EXTERNAL SKIVING	2"	2"	2"		
INTERNAL SKIVING	2"	2"	2"		
REVOLUTIONS/MINUTE	300	300	-		
PNEUMATIC INPUT	MAX 7 Bar (100 Psi) OPTIONAL	-	-		
WEIGHT	172 Lbs	110 Lbs	15 Lbs		
DIMENSIONS LxWxH	26.9"x19.6"x44"	26.5"x21"x17.2"	18.8"x9.4"x3.9"		
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH	-		
MOTOR POWER	0.75 Kw (1 Hp)	0.75 Kw (1 Hp)	-		

ACCESSORIES				
		SPF2/MS	SPF2/E	SPF1
ELECTRIC PEDAL (INCLUDED)		•	•	-
TOOL HOLDER			•	•
TOOL HOLDER STAND		•	-	-

SPF2/MS



SINGLE MANDREL FOR EACH DIAMETER SHARP WITH DOUBLE KNIFE

SPF2/MS



PNEUMO-HYDRAULIC VICE OPTIONAL

SPF2/E



FIXED SKIVING MANDREL WITH ONE CUTTER ONLY, PROVIDED WITH A MILLIMETRIC RULER TO SET THE SKIVING DISTANCE

SPF1



DRAWER FOR SHAVINGS



SPF2/E





MARKING



MB21 Code: MARK02P

MARKING



HP1 Code: MARKHP1

MARKING



HP1PN Code: MARKHP1PN

MARKING



MAIN FEATURES



Manually operated

MB20 HP1



Pneumatic input

MB21 HP1PN



Strike device

MB20 MB21



Rolling device

HP1 HP1PN

TECHNICAL DATA					
	MB20	MB21	HP1	HP1PN	
CAPACITY	2"	2"	2"	2"	
WEIGHT	62 Lbs	133 Lbs	60 Lbs	110 Lbs	
DIMENSIONS LxWxH	9"x12.2"x25.9"	8.6"x12.2"x25.9"	19.6"x9.8"x19.6"	28.3"x9.8"x20.4"	
PNEUMATIC INPUT	-	MAX 7 Bar (100 Psi)	-	MAX 6 Bar (87 Psi)	
N° OF CHARACTERS	15	15	16	16	
CHARACTER HEIGHT	0.08"	0.08"	0.1"	0.1"	

ACCESSORIES					
		MB20	MB21	HP1	HP1PN
1 LINE		•	•	included	included
2 LINES		•	•	•	•
PROGRESSIVE COUNTER		-	-	•	•
CHARACTERS BOX		H 2 mm	H 2 mm	H3mm	H3mm

LAVAMATIC 200 Code: LAV200

WASHING



SPEEDY CLEAN Code: CARRLAV

WASHING





Suitable for the internal cleaning



Pneumatic input



Cleaning carried out by means of a spray gun



Equipped with wheels



Washing liquid: solvent

SPEEDY CLEAN

TECHNICAL DATA			
	LAVAMATIC 200	SPEEDY CLEAN	
CAPACITY	2"	2"	
PNEUMATIC INPUT	6 Bar (87 Psi)	6 Bar (87 Psi)	
AIR CONSUMPTION	7 Lt./Min. (1.8 US gal/min.)	7 Lt./Min. (1.8 US gal/min.)	
EXIT PRESSURE	60 Bar (870 Psi)	60 Bar (870 Psi)	
TANK CAPACITY	60 Lt. (15 US gal)	35 Lt. (9 US gal)	
WASHING LIQUID	SOLVENT	SOLVENT	
WEIGHT WITHOUT LIQUID	518 Lbs	264 Lbs	
DIMENSIONS LxWxH	78.7"x31.4"x47"	20.8"x40.9"x37.7"	
CLEANING STANDARD	NAS 1638: 8 ISO 4406: 16/13	NAS 1638: 8 ISO 4406: 16/13	

ACCESSORIES			
		LAVAMATIC 200	SPEEDY CLEAN
ADAPTER FOR HOSES UP TO 2" (INCLUDED)		•	•
HYDRAULIC POWER PACK WITH 30 LT (8 US GAL) TANK		-	included



SR8 Code: SROTSR8

ACCESSORIES



SR6 Code: SROTSR6

ACCESSORIES



SRB6 Code: SROTSRB6

ACCESSORIES



MAIN FEATURES



Ideal to keep your workshop tidy



Easy loading/unloading of hose coils

SR8 SR6



Easy winding of hose reels

SRB6



Provided with mobile supports

SR8 SR6

TECHNICAL DATA			
	SR8	SR6	SRB6
MAX LOADING	3792 Lbs	1450 Lbs	2650 Lbs
ONE ARM LOADING	473 Lbs	240 Lbs	352 Lbs
HOSE HOLDER Ø	39.3"	29.5"	-
WEIGHT	474 Lbs	198 Lbs	240 Lbs
MAX. VOLUME LXWXH	LxH 93.5"x85.6"	41.7"x41.7"x77.9"	62.9"x62.9"x90.5"



SRB6/1 Code: SROTSRB6/1

ACCESSORIES



HOSE CARRIER Code: PORTATUBO

ACCESSORIES



HOSE CARRIER 2 Code: PORTATUBO2

ACCESSORIES



MAIN FEATURES



Ideal to keep your workshop tidy



Easy winding of hose reels

SRB6/1



Equipped with wheels

PORTATUBO PORTATUBO2



Provided with mobile shelf with adjustable height

PORTATUBO2

TECHNICAL DATA			
	SRB6/1	HOSE CARRIER - PORTATUBO	HOSE CARRIER 2 - PORTATUBO 2
MAX LOADING	2844 Lbs	1323 Lbs	1543 Lbs
ONE ARM LOADING	474 Lbs	330 Lbs	-
WEIGHT	377 Lbs	198 Lbs	209 Lbs
DIMENSIONS LxWxH	LxH 93.3"x79.1"	36.1"x51.1"x79.5"	59.1″x27.1″x56.7″



AV01 Code: SROTAV01

ACCESSORIES



AV01 EL Code: SROTAV01EL

ACCESSORIES



MAIN FEATURES



Manually operated

AV01





Electric feeding

AV01 EL

TECHNICAL DATA				
	AV01	AV01 EL		
MAX LOADING	530 Lbs	573 Lbs		
HOSE HOLDER Ø	39.3" - 59"	39.3" - 59"		
STANDARD VOLTAGE	-	Any 60HZ 3PH		
MOTOR POWER	-	0.67 - 0.36 Kw (0.9-0.5 Hp)		
ROTATION SPEED (rpm)	-	7-14		
WEIGHT	132 Lbs	198 Lbs		
DIMENSIONS LXWXH	59"x59"x54.4"	59"x59"x54.4"		

ACCESSORIES			
		AV01	AV01 EL
ROLLER CENTERING DEVICE		•	•
REEL CENTERING DEVICE		•	•
ADJUSTABLE HOSE LOCKER (INCLUDED)			•
REMOVABLE SPACERS (INCLUDED)			•
ELECTRIC PEDAL (INCLUDED)			•



ACCESSORIES



AV02 EL Code: SROTAV02EL

ACCESSORIES



MAIN FEATURES



Manually operated

AV01V



Electric feeding

AV02 EL



Adjustable supports which adapt to the hose diameter

AV02 EL

TECHNICAL DATA			
	AV01V	AV02 EL	
MAX LOADING	530 Lbs	1102 Lbs	
HOSE	-	2" 1/2	
HOSE HOLDER Ø	41.7"	77.1″	
STANDARD VOLTAGE	-	Any 60HZ 3PH	
MOTOR POWER	-	4 Kw (5 Hp)	
ROTATION SPEED (rpm)	-	0-50	
CONTINUOUS MOTORISED ADJUSTMENT OF THE HOSE SUPPORT ANGLE	-	0° - 90°	
0 - 90° ANGULAR INCLINATION OF SPEED	-	5.5 sec.	
WEIGHT WITHOUT OIL	317 Lbs	1091 Lbs	
DIMENSIONS LXWXH	43.3"x39.3"x45.4"	80.7"x80.7"x82.2"	
OIL (NOT INCLUDED)	-	6 Lt. (1.5 US gal)	

INCLUDED ACCESSORIES			
		AV01V	AV02 EL
MECHANICAL BRAKE WITH LOCKING HANDWHEEL		•	-
ADJUSTABLE HOSE LOCKER		•	•
MANUAL ROTATION OPTION DISCONNECTING T	HE MOTOR	-	•
LOWER SLIDING HOSE ROLLERS		-	•
COIL ANTI-DROP SYSTEM			-
MANUAL ADJUSTMENT OF THE COIL CENTERING PINS			•
ELECTRIC TILT REGULATION		-	•
OPTIONAL			
REEL CENTERING DEVICE			



BC 4500 ES Code: BC4500ES

TESTING

























Touch-screen electronic control

Internal lighting

Shock-proof testing windows

Burst-proof protections

Temperature warning signal

Automatic door opening

USB connection configuration

PDF files printing

TECHNICAL DATA		
STATIC PRESSURE	4500 Bar (65250 Psi)	
IMPULSE PRESSURE	4500 Bar (65250 Psi)	
MIN. STARTING PRESSURE	100 Bar (1450 Psi)	
PRESSURE CONTROL	Automatic	
TEST	Automatic	
TYPE OF DRIVE	Pneumatic Intensifier	
TESTING LIQUID	Fluid	
N° MANIFOLDS	2	
N° CONNECTIONS PER MANIFOLD	2 x M16 x 1.5 mm	
LIQUID FILLING	Semi-automatic	
FILLING FLOW	25 Lt./min. (6.5 US gal/min.)	
PRESSURE PUMP FLOW	0.92 Lt/min (0.25 US gal/min.)	
PRESSURE DISCHARGE	Automatic	
DOOR ELECTRIC SAFETY DEVICE	Automatic	
PRESSURE GAUGE	Digital	
STANDARD CHAMBER DIMENSIONS	86.6"x35.4"	
BENCH DIMENSIONS	97.2"x37.4"x51.1"	
AIR CONSUMPTION	1500 Lt./min. (396 US gal/min.)	
TANK	100 Lt. (26 US gal)	
STANDARD VOLTAGE	Any 60HZ 3PH	
WEIGHT WITHOUT OIL	1500 Lbs	

SUCTION FILTER		
DELIVERY FILTER		
SHELVES FOR TOOLS		
PRESSURE PEAK MEMORY		
LEVEL WARNING SIGNAL		
OPTION	AL	
3000 MM TESTING CHAMBER		
ADAPTORS	6 8 8 4 5 8 4	
PC CONNECTION	PC	

BC 1200-2000 ES and BC 1200-2000 WATER Code: BC1200ES-BC2000ES-BC1200/WATER-BC2000/WATER









WATER VERSION WITH CHAMBER AND COMPONENTS IN STAINLESS STEEL













SUCTION FILTER



Automatic door opening





Touch-screen electronic control

Internal lighting

Shock-proof testing windows

Sliding manifold

Temperature warning signal

USB connection configuration PDF files printing

BC	1200	ES	WATER
BC	2000	ES	WATER

TECHNICAL DATA		
STATIC PRESSURE	1200-2000 Bar (17400-29000 Ps	
IMPULSE PRESSURE	1200-2000 Bar (17400-29000 Ps	
1200 Bar MIN. STARTING PRESSURE		30 Bar (435 Psi)
2000 Bar MIN. STARTING PRESSURE		50 Bar (725 Psi)
PRESSURE CONTROL		Automatic
TEST		Automatic
TYPE OF DRIVE		Pneumatic Intensifier
TESTING LIQUID	Fluid or water	
N° MANIFOLDS	2	
N° CONNECTIONS PER MANIFOLD	15x1/4" BSP	
LIQUID FILLING	Automatic	
FILLING FLOW	Fluid version 25 Lt./min. (6.5 US gal/min.) Water version 17 Lt./m (4.5 US gal/min.)	
PRESSURE PUMP FLOW	BC 1200 1.55 lt./min. (0.4 US gal/min.)	BC 2000 0.66 lt./min. (0.2 US gal/min.)
HOSE EMPTYING SYSTEM		Automatic
PRESSURE DISCHARGE		Automatic
PRESSURE DISPLAY		Digital
AUTOMATIC DOOR SAFETY DEVICE	Fluid version electric	Water version mechanical
STANDARD CHAMBER DIMENSIONS		86.6"x35.4"
BENCH DIMENSIONS	106.2"x38.5"x66.9"	
AIR CONSUMPTION	1500 Lt./min. (396 US gal/min.)	
TANK	100 Lt. (26 US gal)	
STANDARD VOLTAGE	Any 60HZ 3PH	
WEIGHT WITHOUT OIL/WATER	2150 Lbs	

DELIVERY FILTER		
INTERNAL OIL PROTECTING MESH		
SHELVES FOR TOOLS		
PRESSURE PEAK MEMORY		
LEVEL WARNING SIGNAL		
AIR-OIL PRESSURE MULTIPLIER		
OPTION	AL	
SAE CONNECTIONS		
ADAPTORS	\$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$	
BURST-PROOF PROTECTION		
3000 MM TESTING CHAMBER		
WASHING DEVICE		
PC CONNECTION	PC	



BC 1200/E ES Code: BC1200EES

TESTING

BC 1200/E Code: BC1200E

TESTING











Not suitable for burst test



Internal lighting



Shock-proof testing windows



Sliding manifolds



USB connection configuration



PDF files printing



Manually operated

BC 1200/E ES

BC 1200/E

TECHNICAL DATA			
	BC1200/E ES	BC1200/E	
STATIC PRESSURE	1200 Bar (17400 Psi)	1200 Bar (17400 Psi)	
IMPULSE PRESSURE	1200 Bar (17400 Psi)	1200 Bar (17400 Psi)	
MIN. STARTING PRESSURE	100 Bar (1450 Psi)	100 Bar (1450 Psi)	
PRESSURE CONTROL	Automatic	Manual	
TEST	Automatic	Manual	
TYPE OF DRIVE	Hydraulic intensifier	Hydraulic intensifier	
TESTING LIQUID	Fluid	Fluid	
N° MANIFOLDS	2	2	
N° CONNECTIONS PER MANIFOLD	N°06 Special Quick Conection N°2 1/4" BSP	N°01 Special Quick Conection N°2 1/4" BSP	
LIQUID FILLING	Automatic	Manual	
FILLING FLOW	17 Lt./min. (4.5 US gal/min.)	17 Lt./min. (4.5 US gal/min.)	
PRESSURE DISCHARGE	Automatic	Manual	
PRESSURE GAUGE	-	Analogic	
DOOR MECHANICAL SAFETY DEVICE	Automatic	Automatic	
DOOR ELECTRIC SAFETY DEVICE	Automatic	Automatic	
STANDARD CHAMBER DIMENSIONS	78.7"x32.6"	78.7"x32.6"	
BENCH DIMENSIONS	98.4"x37.5"x47.2"	98.4"x34.4"x47.2"	
TANK	110 Lt. (29 US gal)	110 Lt. (29 US gal)	
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	
WEIGHT WITHOUT OIL	1323 Lbs	1014 Lbs	
FIXED VOLUME MULTIPLIER	OIL VOLUME 0.32 Lt. (0.08 US gal)	OIL VOLUME 0.32 Lt. (0.08 US gal)	

SUCTION FILTER					
DELIVERY FILTER					
INTERNAL OIL PROTECTING MESH (BC 1200/E ES)					
SHELVES FOR TOOLS (BC 1200/E ES)					
MANUAL DOOR OPENING (BC 1200/E ES)					
OPTIO	NAL				
	BC1200/E ES BC1200/E				
PC CONNECTION	PC		-		
ADAPTORS: 3/8" - 1/2" - 3/4" - 1" - 1 1/4" - 1 1/2" - 2"		•	•		
PRESSURE REPORT KIT		-			



ADAPTORS



ADAPTORS WITH QUICK COUPLING BC 1200/E ES



ADAPTORS WITH QUICK COUPLING BC 1200/E

BC 800/W - ES Code: BC800/WES

TESTING

WITH PNEUMO-HYDRAULIC MULTIPLIER; IDEAL FOR PALLETISED HOSE COILS



MAIN FEATURES







Internal lighting



Shock-proof testing windows



Temperature warning signal



USB connection configuration



PDF files printing

TECHNICAL DATA	
STATIC PRESSURE	800 Bar (11600 Psi)
IMPULSE PRESSURE	800 Bar (11600 Psi)
MIN. STARTING PRESSURE	30 Bar (435 Psi)
PRESSURE CONTROL	Automatic
TEST	Semi-automatic
TYPE OF DRIVE	Pneumatic Intensifier
TESTING LIQUID	Fluid
N° MANIFOLDS	2
N° CONNECTIONS PER MANIFOLD	1 x 1/2" BSP
SAE MANIFOLD CONNECTIONS	1 x 2" 6000 PSI
LIQUID FILLING	Semi-automatic
FILLING FLOW	25 Lt./min. (6.5 US gal/min.)
PRESSURE PUMP FLOW	10.5 Lt./min. (3 US gal/min.)
HOSE EMPTING SYSTEM	Semi-automatic
PRESSURE DISCHARGE	Automatic
MECHANICAL SAFETY DEVICE	Automatic
ELECTRIC SAFETY DEVICE	Automatic
STANDARD CHAMBER DIMENSIONS	74.8"x59"x28.3"
BENCH DIMENSIONS	103.1"x70"x60.2"
TANK	250 Lt. (66 US gal)
WEIGHT WITHOUT OIL	2127 Lbs
STANDARD VOLTAGE	Any 60HZ 3PH

INCLUDED ACCESSORIES		
SUCTION FILTER		
DELIVERY FILTER		
INTERNAL OIL PROTECTING MESH		
PRESSURE PEAK MEMORY		
LEVEL WARNING SIGNAL		
OPTIONAL		
ADAPTORS	6 8 8 4 5 8 4	
PC CONNECTION	PC	

CHAMBER AND COMPONENTS ALSO AVAILABLE IN STAINLESS STEEL FOR WATER TESTS



BC 1500 E/WATER Code: BC1500E/WATER

TESTING

PROVIDED WITH ONE Ø 1/4" GAS QUICK COUPLING AND PNEUMO-HYDRAULIC PUMP









Shock-proof testing windows



-
Water tests

	<u> </u>
TECHNICAL DATA	
	T
STATIC PRESSURE	1500 Bar (21756 Psi)
MIN. STARTING PRESSURE	70 Bar (1015 Psi)
PRESSURE CONTROL	Manual
TEST	Manual
TYPE OF DRIVE	Pneumatic intensifier
TESTING LIQUID	Water
N° MANIFOLDS	1
LIQUID FILLING	Manual
FILLING FLOW	1.55 Lt/Min. (0.4 US gal/min.)
PRESSURE PUMP FLOW	1.55 Lt/Min. (0.4 US gal/min.)
PRESSURE DISCHARGE	Manual
STANDARD CHAMBER DIMENSIONS	78.7"x33.3"
BENCH DIMENSIONS	92.5"x39.3"x46"
WEIGHT WITHOUT WATER	423 Lbs
PRESSURE GAUGE	Analogic

INCLUDED ACCESSORIES	
DELIVERY FILTER	
OPTIONAL	
ADAPTORS: 3/8" - 1/2" - 3/4" - 1" - 1 1/4" - 1 1/2" - 2"	
PRESSURE REPORT KIT	

CHAMBER AND COMPONENTS MADE IN STAINLESS STEEL



BC 1200 ECO and BC 1200 ECO WATER Code: BC1200ECO - BC1200ECO/WATER

TESTING

PROVIDED WITH ONE Ø 1/4" GAS QUICK COUPLING AND PNEUMO-HYDRAULIC PUMP





WATER VERSION WITH CHAMBER AND COMPONENTS IN STAINLESS STEEL







Shock-proof testing windows



BC 1200ECO/WATER

TECHNICAL DATA	
	T
STATIC PRESSURE	1200 Bar (17400 Psi)
MIN. STARTING PRESSURE	70 Bar (1015 Psi)
PRESSURE CONTROL	Manual
TEST	Manual
TYPE OF DRIVE	Pneumatic Intensifier
TESTING LIQUID	Fluid or water
N° MANIFOLDS	1
N° CONNECTIONS PER MANIFOLD	Special Quick Connection
LIQUID FILLING	Manual
PRESSURE PUMP FLOW	0.3 Lt./min. (0.08 US gal/min)
PRESSURE DISCHARGE	Manual
STANDARD CHAMBER DIMENSIONS	47.2"x21.6"x9.8"
BENCH DIMENSIONS	59"x23.6"x47.2"
TANK	30 Lt. (8 US gal)
WEIGHT WITHOUT OIL (BC 1200 ECO)	364 Lbs
WEIGHT WITHOUT WATER (BC 1200 ECO WATER)	286 Lbs
PRESSURE GAUGE	Analogic

SUCTION FILTER
DELIVERY FILTER
INTERNAL OIL PROTECTING MESH
ADAPTOR WITH QUICK COUPLING 1/4"
OPTIONAL
ADAPTOR: 3/8" - 1/2" - 3/4" - 1" - 1 1/4" - 1 1/2" - 2"
PRESSURE REPORT KIT



ADAPTORS



ADAPTOR WITH QUICK COUPLING



BC 1200 ES/F Code: BC1200ES/F

TESTING

PROVIDED WITH QUICK COUPLINGS AND A HIGH NUMBER OF NIPPLE THREADS AND HOLES FOR SAE FLANGES





PLATFORM FOR TESTING HOSE COILS ON PALLET



FLEXIBLE CONFIGURATION OF THE MOBILE MANIFOLD

MAIN FFATURES







Shock-proof testing windows



Sliding manifolds

3589 Lbs









Temperature warning signal Automatic door opening

USB connection PDF files printing configuration

Touch-screen	
electronic control	

TECHNICAL DATA						
STATIC PRESSURE	1200 bar (17400 Psi)					
IMPULSE PRESSURE	1200 bar (17400 Psi)					
MIN. STARTING PRESSURE	30 Bar (435 Psi)					
PRESSURE CONTROL	Automatic					
TEST	Automatic					
TYPE OF DRIVE	Pneumatic Intensifier					
TESTING LIQUID	Fluid					
N° MANIFOLDS	2					
N° CONNECTIONS PER MANIFOLD	1					
LIQUID FILLING	Automatic					
FILLING FLOW	25 Lt./min. (6.5 US gal/min)					
PRESSURE PUMP FLOW	1.55 Lt./min. (0.4 US gal/min)					
HOSE EMPTYING SYSTEM	Automatic					
PRESSURE DISCHARGE	Automatic					
DOOR ELECTRIC SAFETY DEVICE	Automatic					
PRESSURE DISPLAY	Digital					
STANDARD CHAMBER DIMENSIONS	157.4"x50.7"x35"					
BENCH DIMENSIONS	161.4"x55.1"x80.7"					
AIR CONSUMPTION	1500 Lt./min. (396 US gal/min)					
TANK	150 Lt. (39 US gal)					
STANDARD VOLTAGE	Any 60HZ 3PH					

INCLUDED ACCESSORIES							
SUCTION FILTER							
DELIVERY FILTER							
INTERNAL OIL PROTECTING MESH							
SHELVES FOR TOOLS							
PRESSURE PEAK MEMORY							
LEVEL WARNING SIGNAL							
OPTION	AL						
PRESSURE CONTROL							
ADAPTORS	2 4 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						
WASHING DEVICE							
PC CONNECTION	● <u>PC</u> •						

WEIGHT WITHOUT OIL

POLO quick connectors



POLO patent pending quick connectors are perfect for the functional testing of circuits and components that end with an internal or external thread, shaped elements, collar, flange or smooth pipe. They guarantee maximum reliability, security and convenience for the operator as well as relevant time reduction in testing. Polo connectors undergo specific testing procedures and, on demand, can be accompanied by reports issued by accredited laboratories. The connectors are completely customizable and can be provided in nonstandard measures on specific customer request.



www.op-mobile.it



O+P's **Mobile Hose Workshop** is a fully equipped container for the hose assembly. This innovative solution finds its perfect application in building sites, the construction industry and all those situations requiring an assistance centre always close at hand.

This mobile unit is complete with:

- 1. Crimping machine
- 2. Cutting machine
- 3. Skiving machine
- 4. Hose reel holders
- 5. Shelves for fittings
- 6. Work bench with vice
- 7. Compressor and air system 8. Air conditioner/Heating
- 9. Electrical system/Lighting system
- 10. Inner coating with insulated surface
- 11. Non-slip floor
- 12. Tools holder









All the equipment supplied with our Mobile Hose Workshop can be customized according to our customers' requests.



HYDRAULIC TUBING PROCESSING EQUIPMENT

www.opusainc.com

Proper operation and life of hydraulic systems components not only depend on the quality of these components, but also on the assembly of the system and the quality of the machining process through which the tubes were manufactured before being assembled.

O+P's wide range of products includes a complete line of equipment purposely developed for processing rigid tubes for hydraulic systems, ensuring proper assembly for the user.

Accurate preassembly of the fitting cutting ring and 90° or 37° flaring of the steel tube are paramount to the safety of any system using DIN 2353 and SAE J 514 fittings joints.

Erroneous assembly of the cutting ring and inaccurate flaring of the tube might jeopardise the system and, in extreme cases, cause injury to both the system and the operators.

To avoid this, O+P proposes various **UNISPEED** series equipment models. They are easy to use and handle, comfortably portable even on site to facilitate service men and mobile assistance centre operations; they have a wide range of tools capable of machining carbon steel and stainless steel tubes ranging between Ø 1/4" and 1" 1/2, with a maximum thickness of 0.15".

In addition, O+P products include practical **BENDING MACHINES**, easy to use and service, ideal for bending stainless steel and carbon steel tubes with a maximum diameter of 1.9".

Last but not least, after cutting, deburring operations to remove metallic burrs which could find their way into the system damaging pumps, valves, seals and other components are extremely important to grant the efficiency and durability of the system. Our **DEBURRING MACHINES** ensure proper removal of burrs leaving the tube edges clean and smooth.

Lastly, O+P also offers **MULTI-FUNCTIONAL AND MOBILE UNITS**, namely CENTER MAXI, CENTER JUNIOR AND MINI CENTER, which allow to carry out all operations required to process rigid tubes using only one machine, resulting in considerable time and costs savings.











CENTER MAXI Code: CENTERMAXI

MULTIFUNCTIONAL UNITS



CENTER JUNIOR Code: CENJUUSFL

MULTIFUNCTIONAL UNITS



MINI CENTER Code: CENECO

MULTIFUNCTIONAL UNITS



MAIN FEATURES



Bending





Deburring









Electronic control









37° flaring

DIN2353 rings preassembling

Cutting

CENTER MAXI CENTER MAXI CENTER JUNIOR

CENTER MAXI

Equipped with wheels

Equipped with compressor for the internal cleaning

ped with Safety protections ssor for the

CENTER JUNIOR

	TECHNICA	L DATA	
	CENTER MAXI	CENTER JUNIOR	MINI CENTER
24° PREASSEMBLY	6 → 42x4 mm on upper level	6 → 42x4 mm	6 → 42x4 mm
37° FLARING	1/4"→1"1/2 x 0.15" on upper level	1/4"→1"1/2 x 0.15"	1/4"→1"1/2 x 0.15"
BENDING Ø (GENERAL TUBE)	■ 1/4"→1"1/2	■ 1/4"→1"1/2 x 0.15"	1/4"→1"1/2 x 0.15"
BENDING Ø (AISI 316 TI)	1" 1/4 x 0.15" 1" 1/2 x 0.12"	-	-
BENDING Ø (ST 37.4)	1" 1/4 x 0.20" 1" 1/2 x 0.12"	-	-
MAX BENDING ANGLE	180°	-	-
90° BENDING TIME	6 Sec.	-	-
CUTTING (OD)	MAX Ø 4.9"	MAX Ø 3.9"	-
INT/EXT DEBURRING	6 - 42 mm (1/4"→1"1/2)	6 - 42 mm (1/4"→1"1/2)	6 - 42 mm (1/4"→1"1/2)
MATERIALS	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4
ELECTRONIC CONTROL	Touch Screen	-	-
DIMENSIONS LxWxH	55.1"x31.4"x59"	59.6"x39.3"x47.6"	28.3"x36.2"x50.9"
WEIGHT WITHOUT OIL	882 Lbs	672 Lbs	454 Lbs
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 1PH	Any 60HZ 1PH
MOTOR POWER	MAX 4.5 Kw (6 Hp)	MAX 4.6 Kw (6.2 Hp)	MAX 1.7 Kw (2.3 Hp)
COMPRESSED AIR	-	220 Lt./Min. (58 US gal/Min.)	-
OIL	15 Lt. (4 US gal) not included	5 Lt. (1 US gal) not included	3 Lt. (0.8 US gal) included

OPTIONAL										
		C. M.	C. J.	М. С.						
PEDAL FOR C50 ES		•	-	-						
PEDAL FOR USFL 24/37 ES	P	•	-	-						
TOOL HOLDER		included		•						



BENDING





BENDING



BENDING



MAIN FEATURES



Electronic control

C50 ES



Ideal for volume production



Electro-mechanical control

C50 EL C22 EL



Graduated protractor for bending angle adjustment

C50 EL C22 EL



Warning LED to signal anomalies and settings adjustments

C50 EL C22 EL

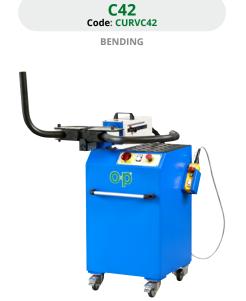
TECHNICAL DATA											
	C50 ES	C50 EL	C22 EL								
BENDING Ø (GENERAL TUBE)	■ 1/4" > 1"1/2	■ 1/4" > 1"1/2	1/4"→7/8"								
BENDING Ø (AISI 316 TI)	1" 1/4 × 0.15" 1" 1/2 × 0.12"	1" 1/4 × 0.15" 1" 1/2 × 0.12"	1/4"→7/8" x 0.08"								
BENDING Ø (ST 37.4)	1" 1/4 × 0.20" 1" 1/2 × 0.12"	1" 1/4 × 0.20" 1" 1/2 × 0.12"	1/4" → 7/8" x 0.12"								
MAX BENDING ANGLE	180°	180°	180°								
90° BENDING TIME	6 Sec.	6 Sec.	5 Sec.								
DIMENSIONS LxWxH	24.4"x29.1"x37.4"	29"x17.9"x37"	28.3"x17"x36.2"								
WEIGHT	385 Lbs	364 Lbs	231 Lbs								
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH								
MOTOR POWER	1.5 Kw (2 Hp)	1.5 Kw (2 Hp)	0.55Kw (0.75Hp)								

OPTIONAL										
		C50 ES	C50 EL	C22 EL						
PEDAL	E	•	•	•						
TUBE DRIVING SYSTEM		•	-	-						
			•							

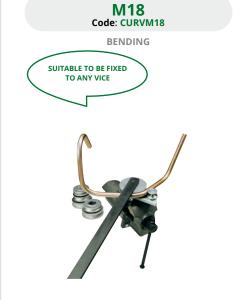


C50 ES TUBE DRIVING SYSTEM













Ideal for volume production

C42



Electric limit switch

C42

limit switch

X

Double effect manual pump

CMS42



Equipped with wheels

C42



Manually operated

CMS42 M18

	TECHNICA	AL DATA			
	C42	M18			
BENDING	1/4" → 1" 1/2 x 0.15"	1/4" → 1" 1/2 x 0.15"	1/4" → 5/8"		
MATERIALS	ATERIALS AISI 316 TI - ST 37.4 AISI 316 TI - ST 37.4				
DIMENSIONS LXWXH	26.7"x34.6"x35.8"	16.5"x30.7"x38.5"	28.3"x5.1"x4.9"		
WEIGHT WITHOUT OIL	225 Lbs	90 Lbs	22 Lbs		
OIL	5 Lt. (1 US gal) not included	included	-		
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	-	-		
MOTOR POWER	1.1 Kw (1.5 Hp)	-	-		

INCLUDED ACCESSORIES										
		C42	CMS42	M18						
MECHANICAL LIMIT SWITCH		-		1						
BENDING TOOLS AND TOOL HOLDER	# 000 00	-	-							
VICE FIXING PIN	7	-	-	•						

MAX THICKNESS							
C42							
4 mm	Ø 38						
3 mm	Ø 42						

		M18								
Ø	6	8	10	12	14	15	16	18		
MEDIUM BENDING RADIUS	33.5	33.5	36	36	36	43.5	43.5	51		

BENDING TOOLS

STANDARD BENDING TOOLS C42 - CMS42 - CENTER JUNIOR - MINICENTER

Ø	6	8	10	12	14	15	16	18	20	22	25	28	30	32	35	38	42
MEDIUM BENDING RADIUS	15	16.5	27.5	32.5	46	46	48	48	66	66	81.5	81	98.5	101	125.5	116	126
MAX BENDING ANGLE	170°	170°	170°	170°	170°	170°	170°	170°	160°	160°	160°	160°	150°	150°	120°	120°	120°
A (mm)	60	60	70	80	110	110	110	110	140	140	170	180	220	220	250	250	250
B (mm)	70	70	115	120	180	180	180	190	230	240	270	300	300	300	440	440	440

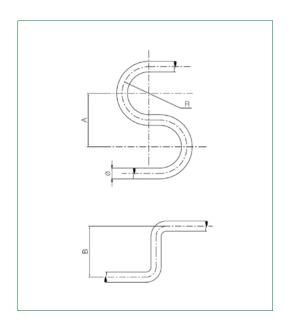
GAS BENDING TOOLS

C42 - CMS42 - CENTER JUNIOR - MINICENTER

Ø	1/8"G	1/4"G	3/8"G	1/2"G	5/8"G	3/4"G	1"G	1"1/4G
MEDIUM BENDING RADIUS	1.08"	1.81"	1.88"	2.6"	2.6"	3.18"	4.94"	4.96"
MAX BENDING ANGLE	170°	170°	170°	160°	160°	160°	120°	120°
A	2.76"	4.33"	4.33"	5.51"	5.51"	7.09"	9.84"	9.84"
В	4.53"	7.09"	7.09"	9.45"	9.45"	11.81"	17.32"	17.32"

WHITWORTH BENDING TOOLS C42 - CMS42 - CENTER JUNIOR - MINICENTER

Ø	1/4"W	3/8"W	1/2"W	5/8"W	3/4"W	1"W	1"1/4W	1"1/2W
MEDIUM BENDING RADIUS	0.65"	1.08"	1.28"	1.88"	1.88"	3.20"	3.97"	4.56"
MAX BENDING ANGLE	170°	170°	170°	170°	170°	160°	150°	120°
A (mm)	2.36"	2.76"	3.15"	4.33"	4.33"	6.69"	8.66"	9.84"
B (mm)	2.76"	4.53"	4.72"	7.09"	7.09"	10.63"	11.81"	17.32"



STANDARD BENDING TOOLS C50 - C22 - CENTER MAXI

				Ben	ding to	ols for	C22											
							Bend	ing too	ls for C	50 and	Center	Maxi						
Ø	6	8	10	12	14	15	16	18	20	22	25	28	30	32	35	38	42	50
MEDIUM BENDING RADIUS	20	22	25	25	35	35	40	40	50	50	65	75	90	90	95	95	115	135
MAX BENDING ANGLE	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°

GAS BENDING TOOLS C50 - C22 - CENTER MAXI

Ø	1/2"G	3/4"G	1"G	1"1/4G
MEDIUM BENDING RADIUS	1.97"	2.55"	3.54"	4.52"
MAX BENDING ANGLE	180°	180°	180°	180°

WHITWORTH BENDING TOOLS C50 - C22 - CENTER MAXI

Ø	1/4"W	5/16"W	3/8"W	1/2"W	5/8"W	3/4"W	7/8"W	1"W	1"1/4W	1"1/2W
MEDIUM BENDING RADIUS	0.78"	0.86"	1"	1"	1.57"	1.97"	1.97"	2.55"	3.54"	3.74"
MAX BENDING ANGLE	180°	180°	180°	180°	180°	180°	180°	180°	180°	180°

UNISPEED USFL 90/37 ES Code: UNISUSFL9037ES

FLARING

POSSIBILITY TO RECALL PREVIOUSLY SET RECIPES



UNISPEED USFL 90/37 ECO Code: UNISUSFL9037ECO

FLARING



UNISPEED USFL 90/37 EL 6/90

Code: UNISFL9037EL690



MAIN FEATURES











lubrication system by means of a dedicated unit





37° flaring







Touch-screen electronic contro

USFL 90/37 ES

Possibility to obtain any flaring diameter and thickness USFL 90/37 ES

USFL 90/37 ECO

meter volume production ess

USFL 90/37 ES USFL 90/37 ES USFL 90/37 EL 6/90

USFL 90/37 ES USFL 90/37 EL 6/90

90° flaring

Equipped with wheels

Front tool-holder compartment

USFL 90/37 ES

	TECHNICA	L DATA	
	USFL 90/37 ES	USFL 90/37 ECO	USFL 90/37 EL 6/90
90° FLARING	1/4" → 1" 1/4 x 0.20"	1/4" → 1" 1/4 x 0.20"	1/4"→ 3" 1/2 x 0.20"
37° FLARING	1/4" → 1" 1/2 x 0.15"	1/4" → 1" 1/2 x 0.15"	1/4" → 3" 1/2 x 0.20"
MATERIALS	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4
WEIGHT WITHOUT OIL	1422 Lbs	809 Lbs	1887 Lbs
OIL (NOT INCLUDED)	50 Lt. (13 US gal)	3 Lt. (0.8 US gal)	44 Lt. (11 US gal)
DIMENSIONS LXWXH	38.3"x50.1"x46.2"	29.9"x32.6"x47.6"	35.3"x51.4"x51.4"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	Max 5.3 Kw (7.11 Hp)	Max 2.38 Kw (3.25 Hp)	6.3 Kw (8.5 Hp)
PNEUMATIC INPUT (LUBRICATING SYSTEM COMPRESSOR)	5 Bar (72 Psi)	-	5 Bar (72 Psi)

OPTIONAL							
		ES	ECO	6/90			
PEDAL		•	-	-			





EQUIPMENT SUITABLE TO PROCESS RIGID TUBES IN STAINLESS (AISI 316 TI) AND CARBON (ST 37.4) STEEL



UNISPEED USFL 90/37 ES SAFETY LIGHT CURTAINS

THESE MACHINES, WHICH REQUIRE ONLY ONE TOOL CHANGE TO CARRY OUT THE FLARING OPERATIONS, USE A COLD ORBITAL FORMING PROCESS TO CREATE A FLAT AND SMOOTH SEALING SURFACE AT 90° AND 37° WITH A SUITABLE RUGOSITY FOR THE O-RING SEAL.

60

UNISPEED USFL 90/37 ES 6/28

Code: UNISFL9037ES628 FLARING

POSSIBILITY TO RECALL PREVIOUSLY SET RECIPES



UNISPEED USFL 90/37 EL 6/28

Code: UNISFL9037EL628

FLARING



























Touch-screen electronic control

Possibility to obtain any flaring diameter and thickness

Ideal for volume production lubrication system by means of a dedicated unit

Automated tools

Electro-mechanical

37° flaring

90° flaring Equipped with wheels

Front tool-holder

Ideal for the automotive industry

USFL 90/37 ES 6/28

USFL 90/37 ES 6/28

USFL 90/37 EL 6/28

	TECHNICAL DATA	
	90/37 ES 6/28	90/37 EL 6/28
90° FLARING	1/4" → 1" x 0.1" depending on the kind of material	1/4" → 1" x 0.1" depending on the kind of material
37° FLARING	1/4" → 1" x 0.1" depending on the kind of material	1/4" → 1" x 0.1" depending on the kind of material
WEIGHT	1089 Lbs	1084 Lbs
DIMENSIONS LXWXH	27.9"x37.2"x56.3"	30"x35.2"x56.3"
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH
MOTOR POWER	3.25 Kw (4.35 Hp)	3.25 Kw (4.35 Hp)

5 Bar (72 Psi)

37° FLARING TOOLS: they are supplied according to UNI ISO 8434-2 and DIN 3949 regulations

5 Bar (72 Psi)



UNISPEED USFL 90/37 EL 6/28 CONTROL PANEL







EOUIPMENT SUITABLE TO PROCESS RIGID TUBES IN STAINLESS (AISI 316 TI) AND CARBON (ST 37.4) STEEL

THESE MACHINES, WHICH REQUIRE ONLY ONE TOOL CHANGE TO CARRY OUT THE FLARING OPERATIONS, USE A COLD ORBITAL FORMING PROCESS TO CREATE A FLAT AND SMOOTH SEALING SURFACE AT 90° AND 37° WITH A SUITABLE RUGOSITY FOR THE O-RING SEAL. THE INNOVATIVE CLAMPING SYSTEM ENABLES TO PROCESS STRAIGHT AND OF REDUCED DIMENSIONS RIGID TUBES, SO THESE MACHINES ARE THE IDEAL SOLUTION FOR TUBES WITH BENDS UP TO 180° WITH A TIGHT RADIUS, SUCH AS SHAPED RIGID TUBES, STEEL AND HOSE COMBINED CONNECTIONS, ETC.

PNEUMATIC INPUT

COMPRESSOR)

(LUBRICATING SYSTEM

UNISPEED USFL 24/37 ES Code: UNISUSFL2437ES

FLARING & PREASSEMBLY



UNISPEED USFL 24/37 ES 6/18 Code: UNISFL2437ES618

FLARING & PREASSEMBLY



UNISPEED USFL/01 ES Code: UNISUSFLES

FLARING & PREASSEMBLY























Front tool-holder

compartment

DIN2353 rings preasssembly

37° flaring

Touch-screen electronic control

Ideal for volume production

Equipped with wheels

TECHNICAL DATA									
	USFL 24/37 ES	USFL 24/37 ES 6/18	USFL/01 ES						
24° PREASSEMBLY	6→42x4 mm	6→18x2 mm	6→42x4 mm						
37° FLARING	1/4"→ 1" 1/2 x 0.15"	1/4" → 5/8" x 0.08"	1/4" → 1" 1/2 x 0.15"						
MATERIALS	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4						
WEIGHT WITHOUT OIL	330 Lbs	254 Lbs	364 Lbs						
DIMENSIONS LxWxH	23"x23.6"x45.2"	20.8"x23.8"x42.3"	27.2"x22.8"x43.7"						
STANDARD VOLTAGE	Any 60HZ 3PH	Any 60HZ 3PH	Any 60HZ 3PH						
MOTOR POWER	1.5 Kw (2 Hp)	0.75 Kw (1 Hp)	1.8 Kw (2.5 Hp)						
OIL (NOT INCLUDED)	15 Lt. (4 US gal)	13 Lt. (3.5 US gal)	20 Lt. (5 US gal)						

OPTIONAL								
		24/37 ES	24/37 ES 6/18	01 ES				
ELECTRIC PEDAL		•	•	•				
37° FLARING BLOCK		•	-	•				
37° FLARING BLOCK		•	•	-				
TOOL HOLDER (6→42)		•	-	•				
TOOL HOLDER (6→18)		•		-				

EQUIPPED WITH A DOUBLE WORKING LEVEL: UPPER LEVEL FOR BENDS UP TO 180°, LOWER LEVEL FOR STANDARD TUBES

USFL 24/37 ES 6/18
SUITABLE FOR TUBES WITH EXTREME BENDS
UP TO 180° (SHAPED RIGID TUBES,
STEEL AND HOSE COMBINED CONNECTIONS)

USFL/01 ES
AUTOMATIC TOOL IDENTIFICATION SYSTEM
AND AUTOMATED PRESSURE SETTING,
POSSIBILITY TO MANUALLY STORE RECIPES AND RECALL
THEM AUTOMATICALLY, THANKS TO AUTOMATIC
TOOLS IDENTIFICATION

UNISPEED USFL/01 Code: UNISUSFL

FLARING & PREASSEMBLY

UNISPEED USFL/01 MAN Code: USFLMAN

FLARING & PREASSEMBLY



UNISPEED USFL 015 MAN Code: USFL015MAN

PREASSEMBLY











37° flaring with the addition of a dedicated steel flaring block

USFL/01 USFLMAN



Also available in 12V

USFL/01



Manual pressure adjustment

USFL/01





Manually operated

LICELAGANI
USFLMAN
USFL015MAN
OSI EU ISIVIAIV

	TECHNICAL DATA									
	USFL/01	USFL/01 MAN	USFL 015 MAN							
24° PREASSEMBLY	6 > 42x4 mm	6→42x4 mm	6S - 15L							
37° FLARING	1/4 → 1" 1/2 x 0.15"	1/4 → 1" 1/2 x 0.15"	-							
MATERIALS	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4							
WEIGHT	132 Lbs	84 Lbs	26 Lbs							
DIMENSIONS LxWxH	17.7"x24.8"x10.6"	13.7"x15.7"x10.6"	11.2"x4.1"x4.1"							
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	-	-							
MOTOR POWER	0.75 Kw (1 Hp)	-	-							
LEVER LENGTH	-	-	31.4"							

OPTIONAL				
		01	01 MAN	015 MAN
37° FLARING BLOCK		•	•	
TOOL HOLDER (6>42)				-

EQUIPMENT SUITABLE TO PROCESS RIGID TUBES IN STAINLESS (AISI 316 TI) AND CARBON (ST 37.4) STEEL

USFL/01 AND USFLMAN: 37° FLARING TOOLS SUPPLIED ACCORDING TO UNI ISO 8434-2 AND DIN 3949 REGULATIONS

MANUAL PREASSEMBLING TOOL

Manual preassembling tool (6-42 mm)



TEMPLATE FOR PREASSEMBLING TOOL CONTROL

Template for preassembling tool control (6-42 mm)



S02 Code: SBAVS02

DEBURRING



S01 Code: SBAVOP2

DEBURRING



MAIN FEATURES



Internal deburring



External deburring



Equipped with wheels

S02

TECHNICAL DATA			
	S02	S01	
INTERNAL DEBURRING	20x2 → 75 mm 0.7"x0.08" → 2.9"	6 → 42 mm 0.2" → 1.6"	
EXTERNAL DEBURRING	22 → 75 mm 0.8" → 2.9"	6 → 42 mm 0.2" → 1.6"	
MATERIALS	AISI 316 TI - ST 37.4	AISI 316 TI - ST 37.4	
WEIGHT	140 Lbs	66 Lbs	
STANDARD VOLTAGE	Any 60HZ 3PH/1PH	Any 60HZ 3PH/1PH	
MOTOR POWER	0.37 Kw (0.5 Hp)	0.18 Kw (0.25 Hp)	
DIMENSIONS LxWxH	14.5"x21.6"x42.5"	15.9"x18.5"x10.6"	
REVOLUTIONS/MINUTE	75	50	

OPTIONAL			
		S02	S01
INT./EXT. DEBURRING TOOL 6-42 mm	A 33	•	included
INT./EXT. DEBURRING TOOL 20-75 mm	\$ B	included	-

STANDARD & CERTIFICATIONS



All OP machines conform to the following standards:

• MACHINE DIRECTIVE (2006/42/EC)

Reference standards: UNI EN ISO 12100-1 UNI EN ISO 13850

Safety of the machine Safety of the machine Emergency stop system

Associated to:



ASSOFLUID

Italian Association of Manufacturing and Trading Companies in Fluid Power Equipment and Components



CONFINDUSTRIA

Main Organization Representing Italian Manufacturing and Services Companies



NAHAD

The Association for Hose and Accessories Distribution

• LOW VOLTAGE DIRECTIVE (2006/95/EC)

Reference standard: EN 60204-1 Safety of the machine Electric equipment of the machine

DIRECTIVE ON THE ELECTROMAGNETIC COMPATIBILITY (EMC) (2004/108/EC)

Reference standards: CEI EN 61000-6-4 Emission CEI EN 61000-6-2 Immunity



FEDERTEC

Italian federation of components and mechatronic technologies for fluid power, power transmission, smart control and automation of industrial products and processes.



NAHAD HOSE SAFETY INSTITUTE

Institute committed to Hose Assembly Safety, Quality and Reliability

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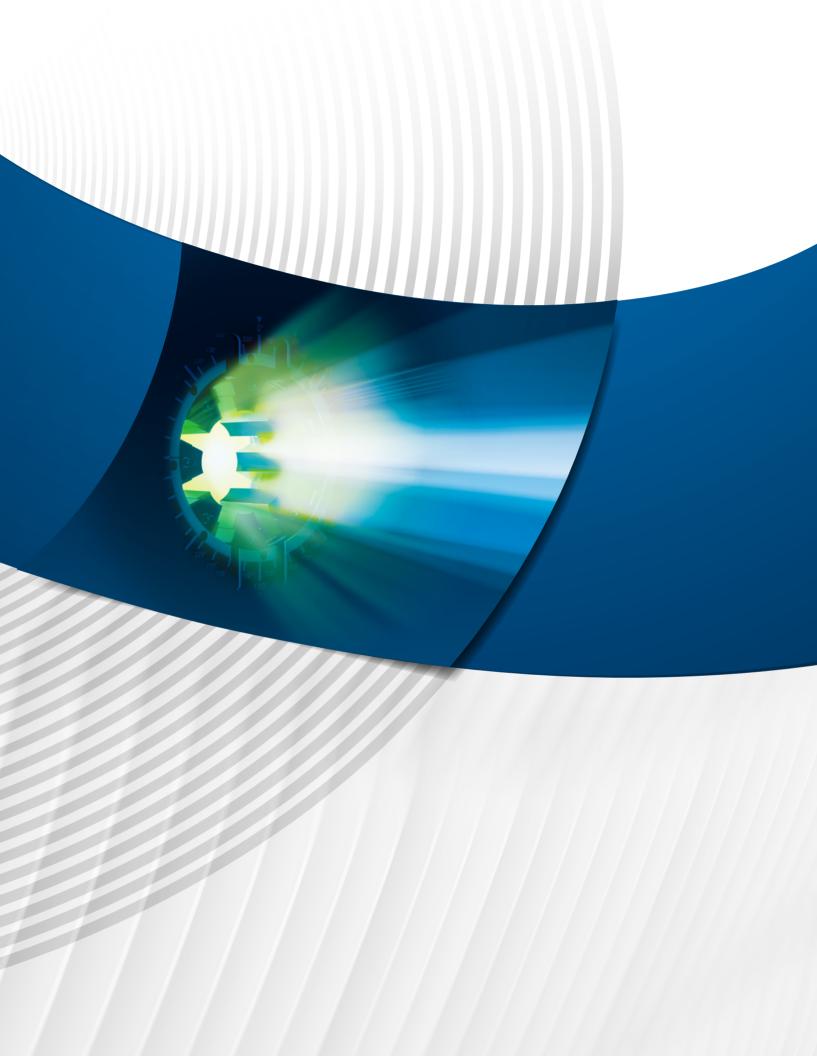
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WASHING



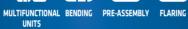
ACCESSORIES



CRIMPING

CUTTING

FITTINGS ASSEMBLING



DEBURRING









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